

**CEN**  
RACING



# F-250 SD

1/10 4WD SOLID AXLE

## CUSTOM LIFT TRUCK



## Instruction Manual



POWERED BY

**SAVÖX**

**FURY**  
TIRES



RGB Rock LED Pre Installed





## **PRECAUTIONS FOR SAFE ENJOYMENT OF YOUR R/C CAR**

### **PRECAUTIONS FOR SAFE ENJOYMENT OF YOUR R/C CAR**

For children under the age of 13, parental guidance is recommended when running.

#### **ASSEMBLY PRECAUTIONS**

- Do not assemble around small children. The parts can be dangerous if accidentally swallowed.
- Check the contents carefully before assembly. Please contact Customer Support if you happen to notice any defective or missing items.
- You will find the assembly process much easier by carefully reading through the manual, and familiarizing yourself with the instructions.
- Many different tools are required during assembly. For safety purposes, please use suitable tools. Exercise extra caution when using a sharp tool such as a hobby knife.
- Many different materials are used for the parts. Use extra care when handling parts with sharp edges, such as machined metal parts.
- When cutting plastic parts, watch for any flying parts.
- Try to assemble any rotating parts or drivetrain parts as smooth as possible.
- Bundle wires neatly away from the ground or any moving drivetrain components. Make sure that all wires are properly connected to prevent shorting.
- Unnecessary modifications may be unsafe and hinder performance.

#### **PRECAUTIONS BEFORE RUNNING**

- R/C cars some models may exceed speeds of 40km per hour. Practice common sense and run the car in open safe places, or R/C car tracks.
- Do not run the car on public roads with high amounts of traffic, or in areas that may cause an inconvenience to people in that area.
- R/C cars are controlled using a radio frequency. In a worst-case scenario. Radio interferences may cause loss of control.
- If others near you are running R/C cars, confirm that they are not running on the same frequency.
- R/C cars do not like water. Avoid running on rainy days, or areas with water puddles. Exposure of the electronics to water may cause loss of control or damage to the electronics.
- The drivetrain of an R/C car consists of many moving parts like gears, shafts, and tires. Avoid touching these areas when the battery is connected.
- Many parts of an R/C car will become hot after running. Allow the parts to sufficiently cool before conducting any maintenance.

#### **BEGINNING A RUN**

1. Place the R/C car on a stand so the wheels are off the ground.
2. Confirm that the speed controller switch is OFF, and connect the motor and battery.
3. Extend the transmitter antenna and turn the switch ON. (It is unsafe to use a transmitter with low voltage. Make sure that the transmitter batteries are good before running)
4. Turn the speed controller switch ON.

#### **FINISHING A RUN**

1. Turn the speed controller switch OFF.
2. Disconnect the battery.
3. Turn the transmitter switch OFF, and retract the antenna.

#### **BATTERY USAGE**

(Carefully read the instruction included with the batteries.)

- When charging batteries, make sure that the surrounding area is void of anything highly flammable. Also avoid charging in high-temperature locations.
- When charging batteries, frequently monitor the charging it catch on fire.

If the battery reaches 50 degrees Celsius or more, stop charging.

- Batteries will become hot after running. Continuous use of the battery pack may result in damage to the cells. Allow the battery too cool down before re-charging. Using a battery conditioner after running may prolong the life and performance of the battery.
- Please do not discard old battery packs in the trash. Although inconvenient, please locate a battery disposal center.

#### **MOTOR USAGE**

(Carefully read the instruction included with the motor.)

- Connecting a 7.2V battery directly to the motor can be very dangerous.
- Choose a gear ratio that matches the power characteristics of the motor.

Using a gear ratio unsuited to the characteristics of the motor will not only prevent the motor from performing at its optimum, but may even cause damage to the other electronics.

- Motors will generally become very hot after running. Continuous running will reduce the life of the motor. Allow the motor to sufficiently cool between each run.



## Tools Required



1.5mm



2.0mm



2.5mm

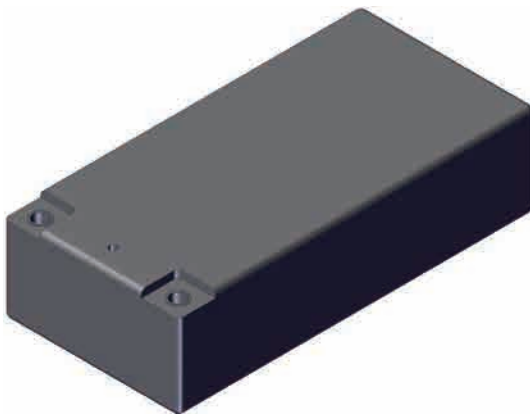


Socket Wrench

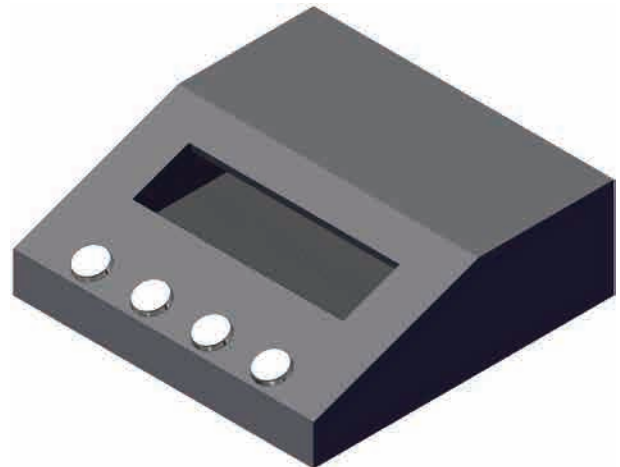


Phillips Screwdriver  
(Not included)

## Equipment Required



Battery  
(Not included)



Battery Charger  
(Not included)



Gear Grease  
(Not included)



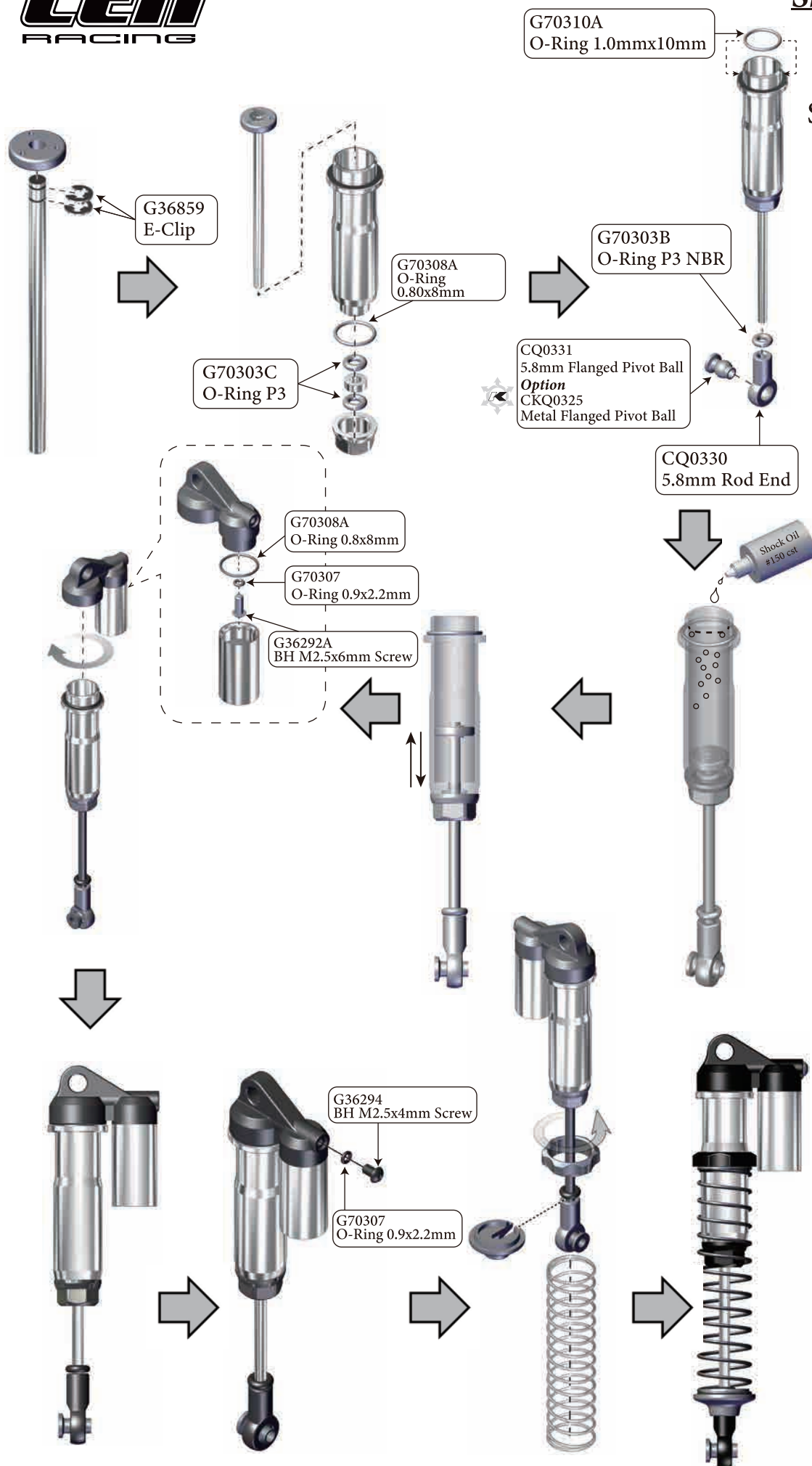
Silicone Oil  
(Not included)



Threadlocker  
(Not included)

# Shock Assembly

## CD0106 Shock Set (110mm)



Assemble x 4

# Suspension & Steering Linkage Assembly



CQ0332  
5.8mm Pivot Ball  
*Option*  
CKQ0326  
Metal Pivot Ball

CQ0331  
5.8mm Flanged Pivot Ball  
*Option*  
CKQ0325  
Metal Flanged Pivot Ball

★  
G36256  
M3x16mm Set Screw

CQ0317  
Steering Drag Link

CD0311  
M3 Threaded  
6x106.50mm Alu Link



★  
Use Threadlocker

CQ0330  
5.8mm Rod End

CQ0331  
5.8mm Flanged Pivot Ball  
*Option*  
CKQ0325  
Metal Flanged Pivot Ball

CQ0332  
5.8mm Pivot Ball  
*Option*  
CKQ0326  
Metal Pivot Ball

CQ0330  
5.8mm Rod End

★  
G36256  
M3x16mm Set Screw

CD0310  
M3 Threaded  
6x26mm Alu Link

CQ0330  
5.8mm Rod End

CQ0311  
TurnBuckle  
M3x30mm

G36258  
M3x25mm Set Screw

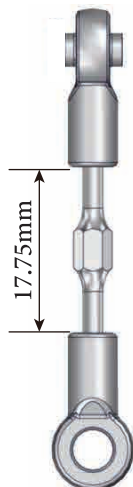
CQ0335  
5.8mm Rod End

CQ0334  
5.8mm Bent Angled Rod End

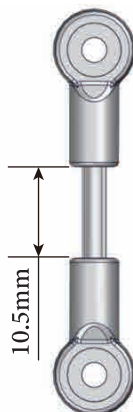
CQ0331  
5.8mm Flanged Pivot Ball  
*Option*  
CKQ0325  
Metal Flanged Pivot Ball

**Sway Bar Linkage**

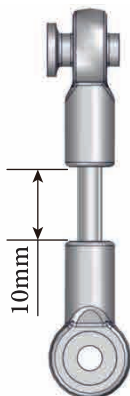
**Servo Linkage**



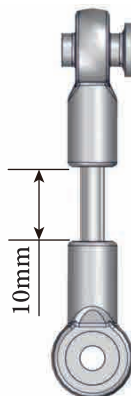
**Steering Linkage**



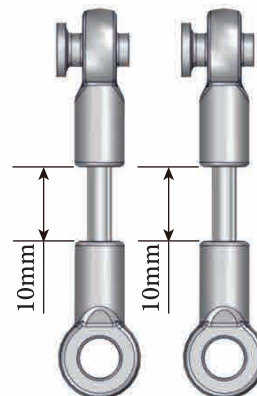
**RL**



**RR**



**Front**



**Steering Drag Link x1**



**Servo Linkage x1**



**Steering Linkage A x1**



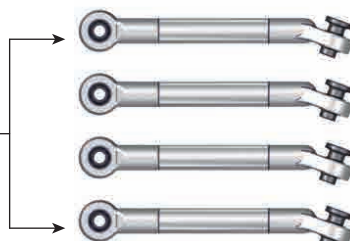
**Upper Linkages x4**



**Lower Linkages x4**



**Center Linkages x4**



**RL Sway Bar Linkages x1**



**RR Sway Bar Linkages x1**

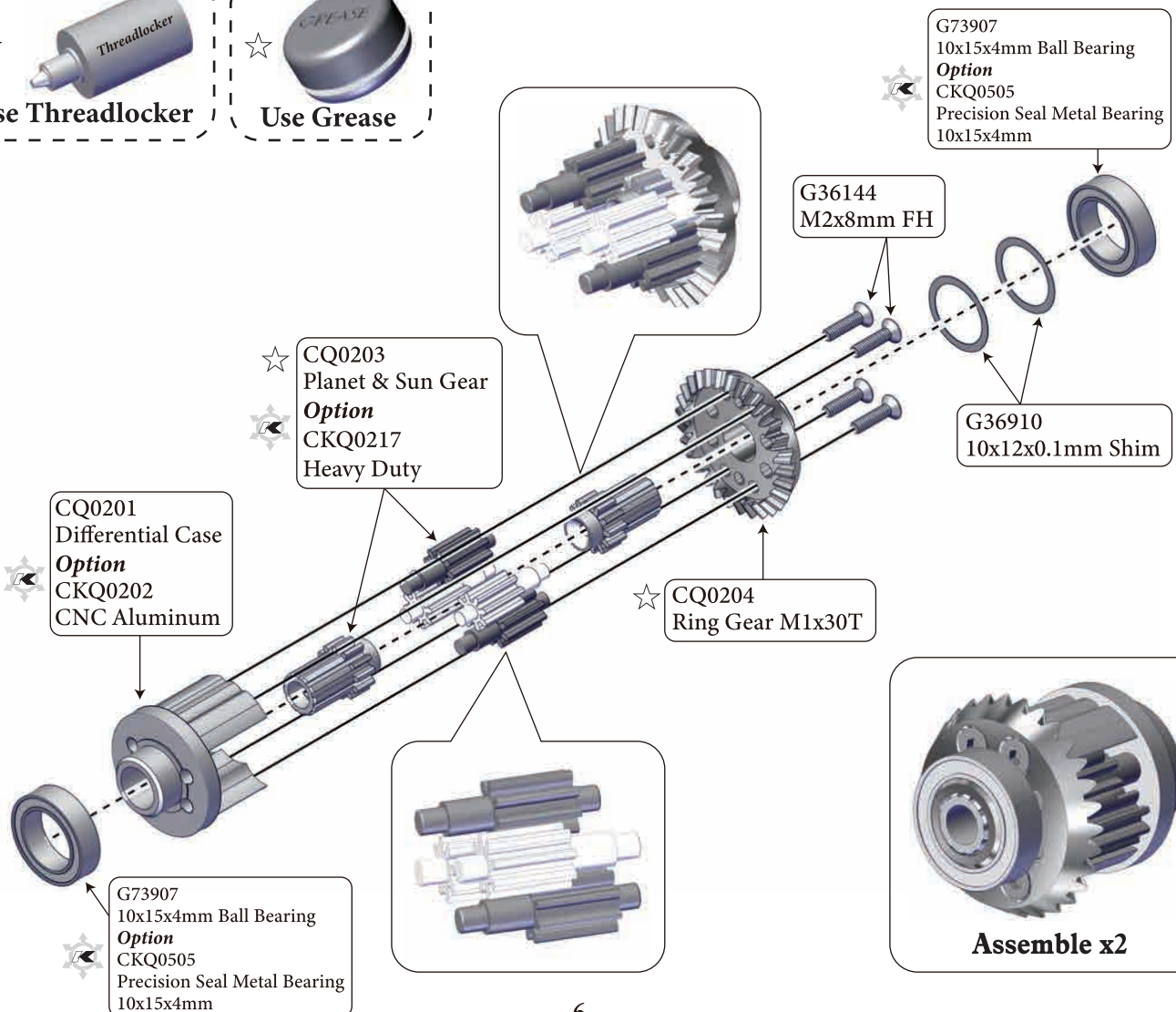
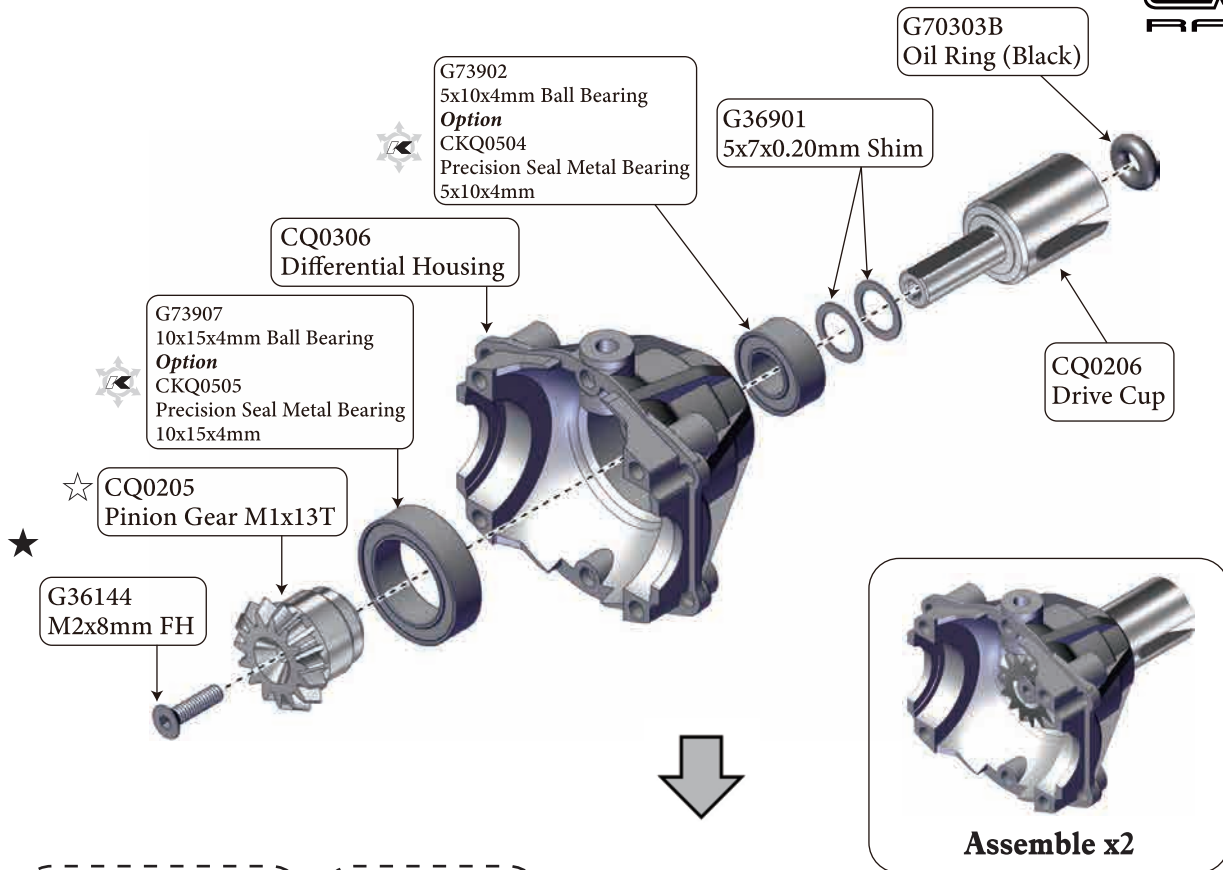


**Front Sway Bar Linkages x2**

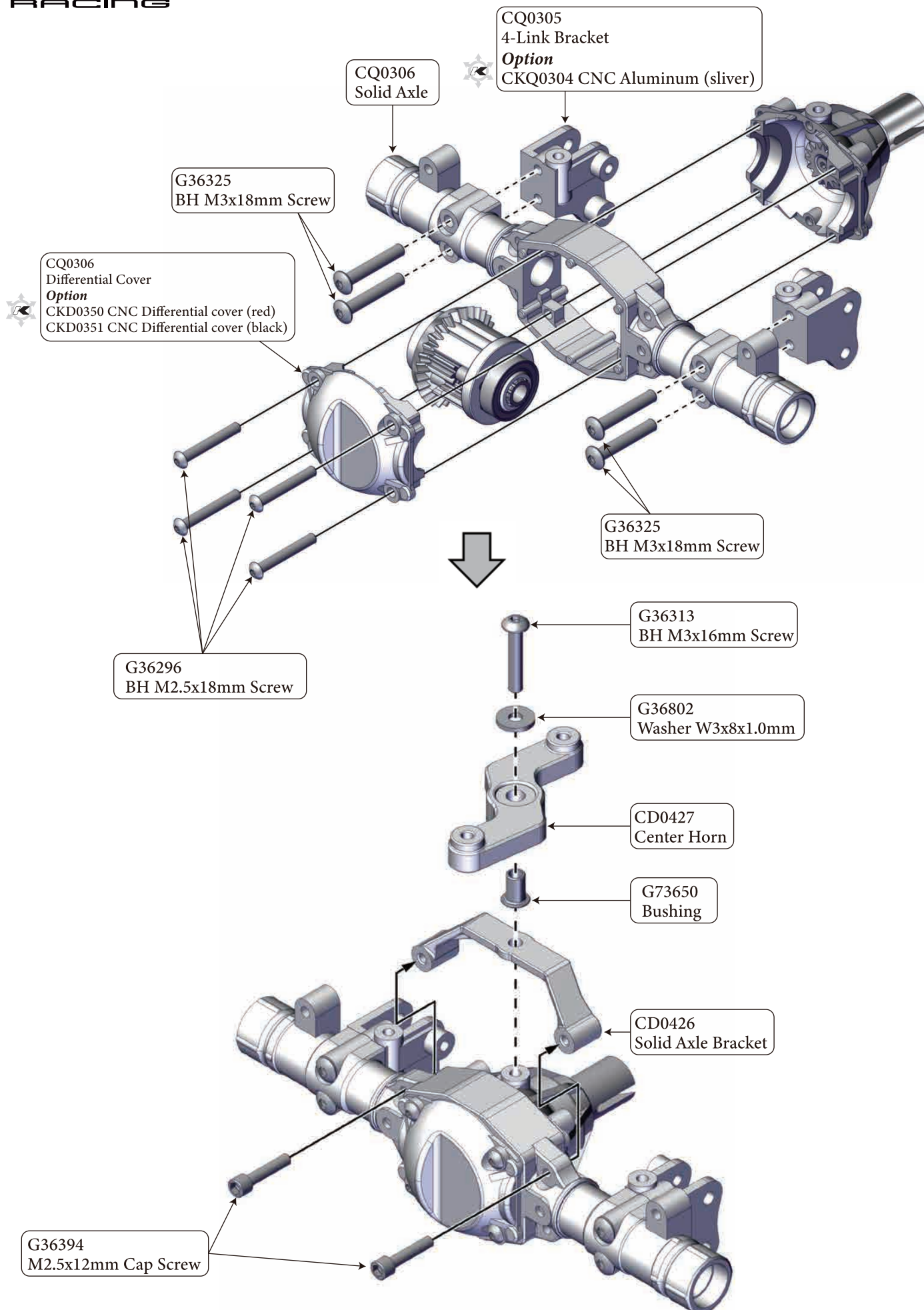




# Front & Rear Differential



## Front & Rear Solid Axle Assembly

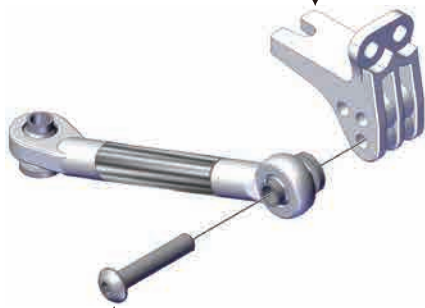




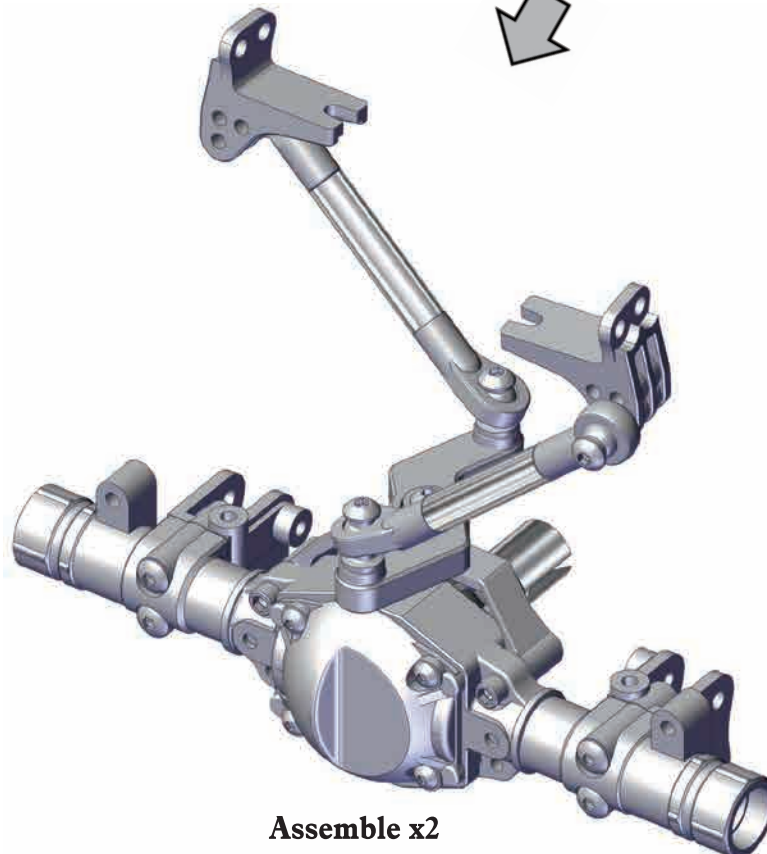
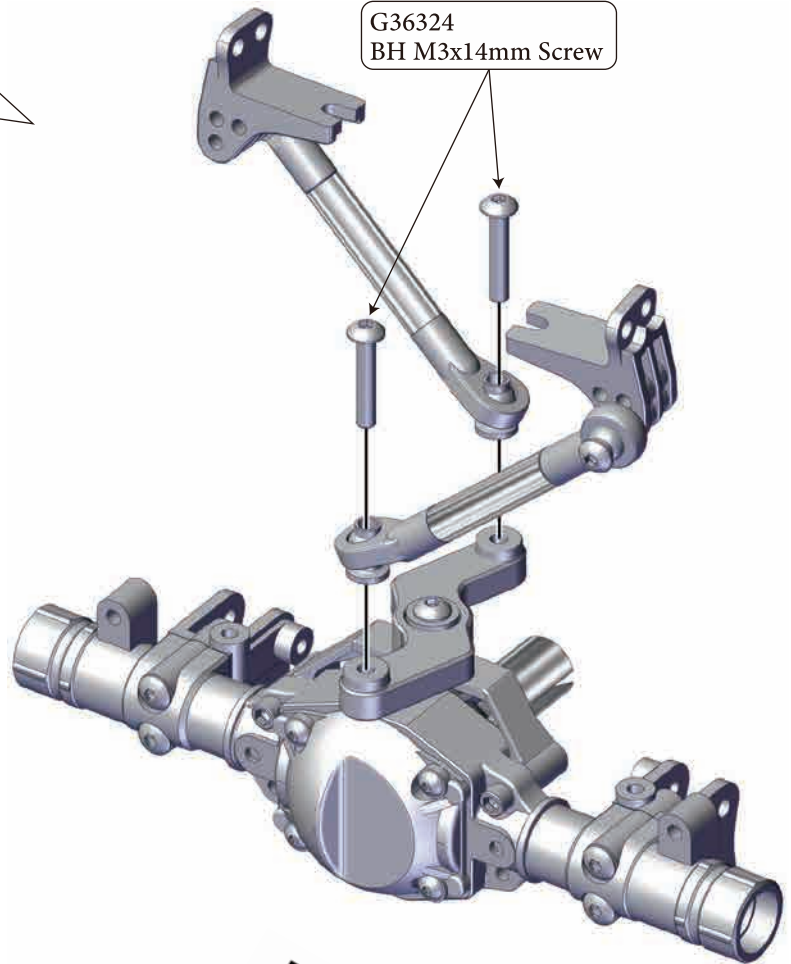
## Front & Rear Solid Axle Assembly

### Center Linkage

CD0412  
3rd Link & Panhard Mount  
**Option**  
CKD0302  
Alu Panhard Mount

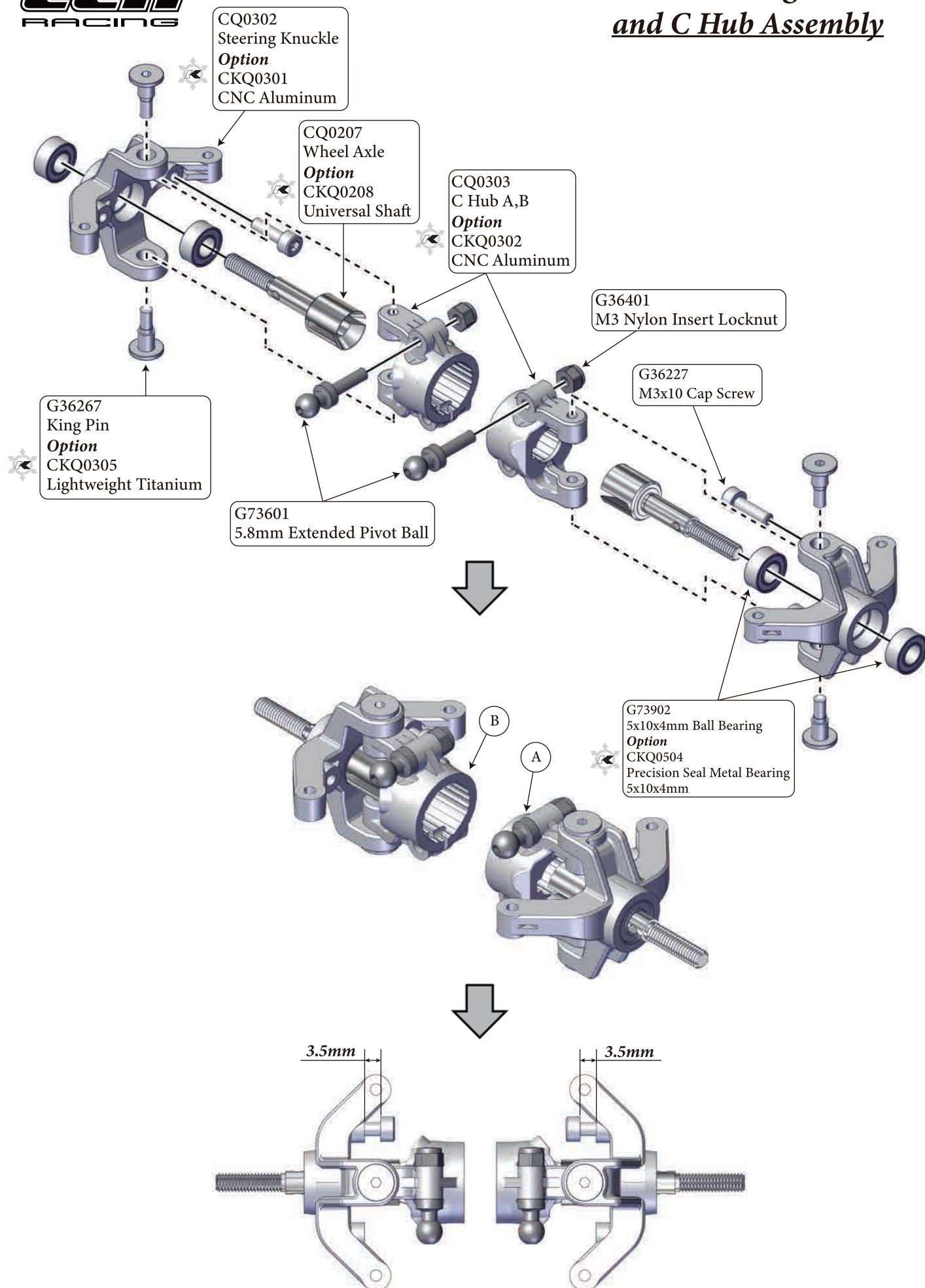


G36313  
M3x16mm Button Head Socket Screw

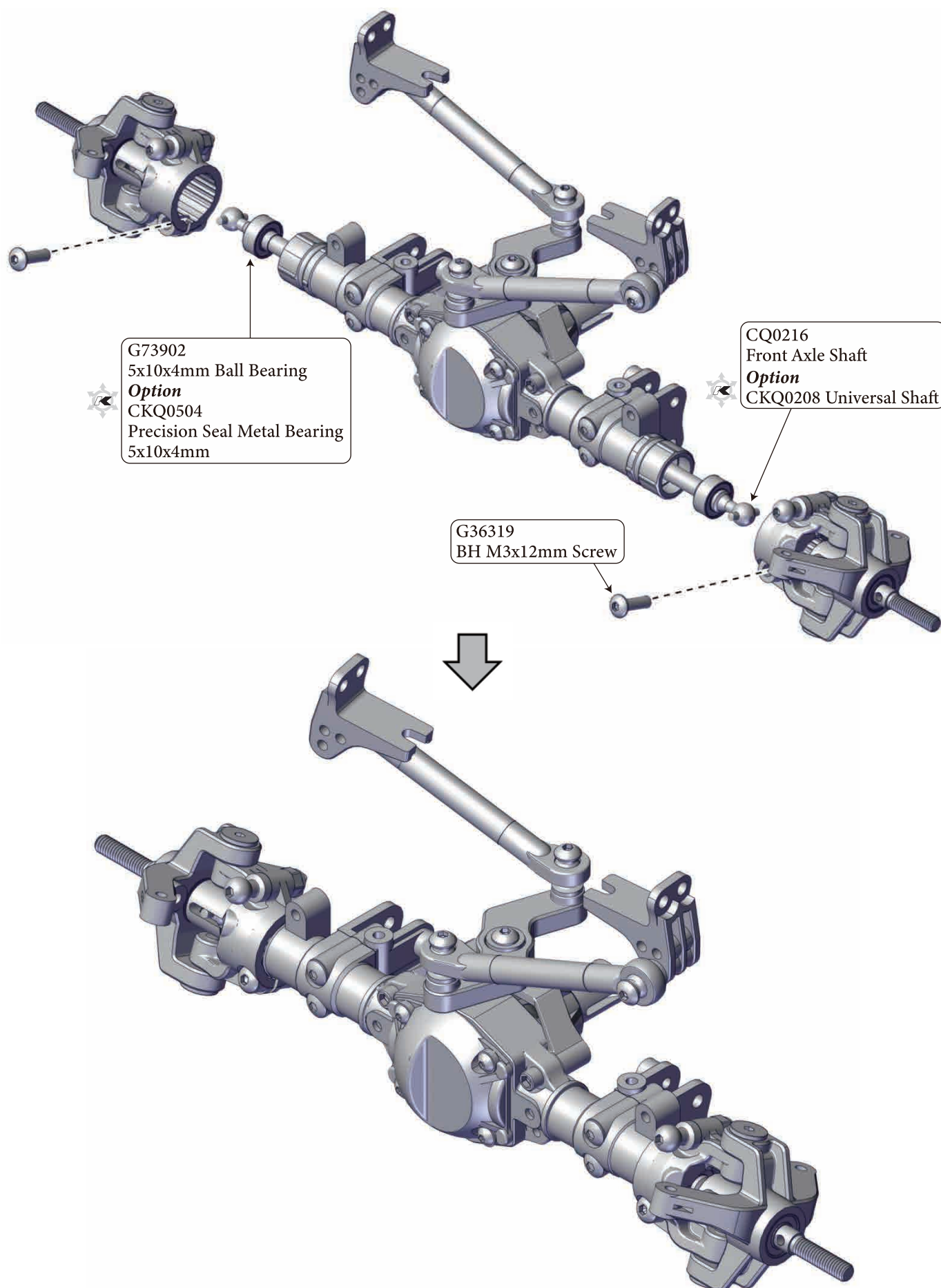


**Assemble x2**

## Front Steering Knuckle and C Hub Assembly

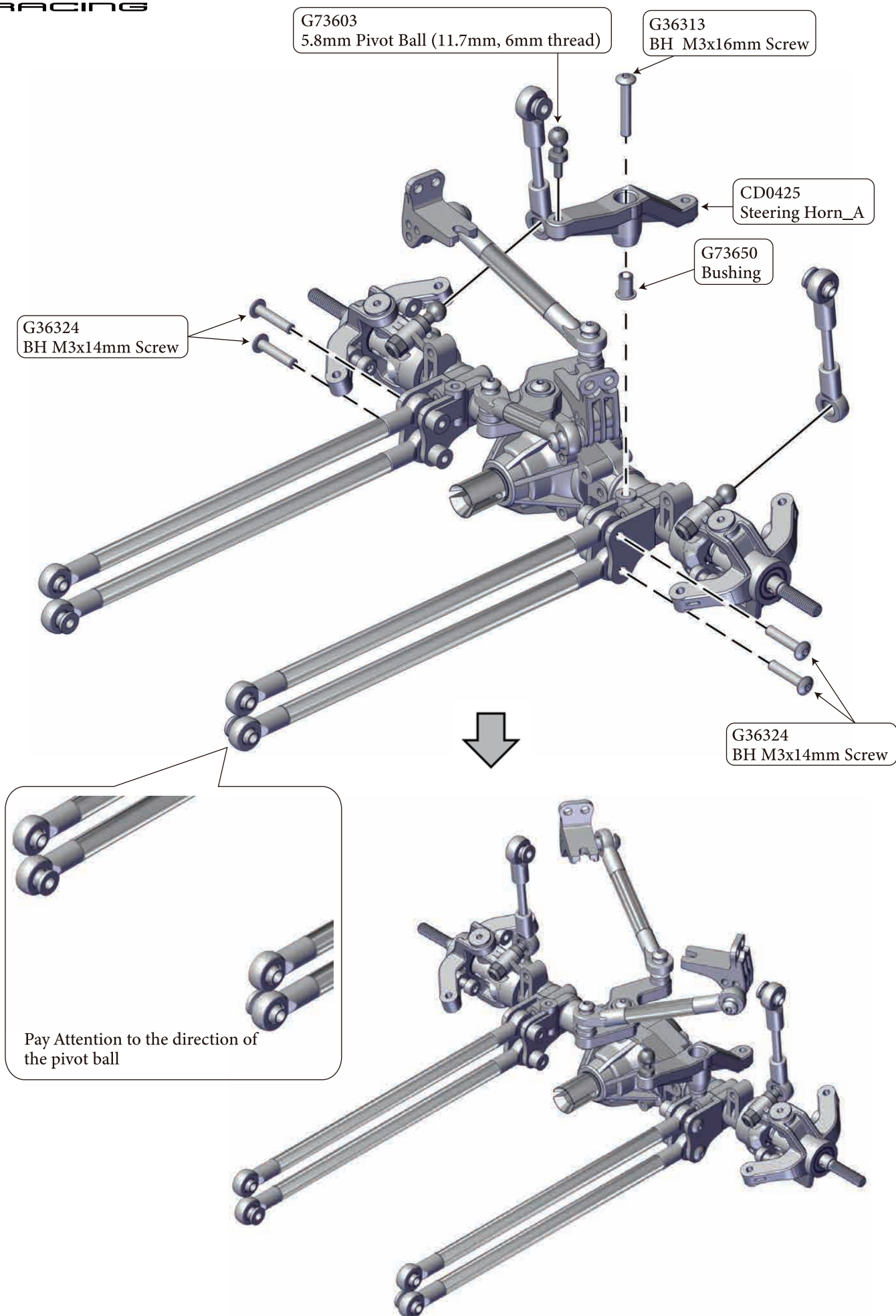


# Front Steering Knuckle and C Hub Assembly

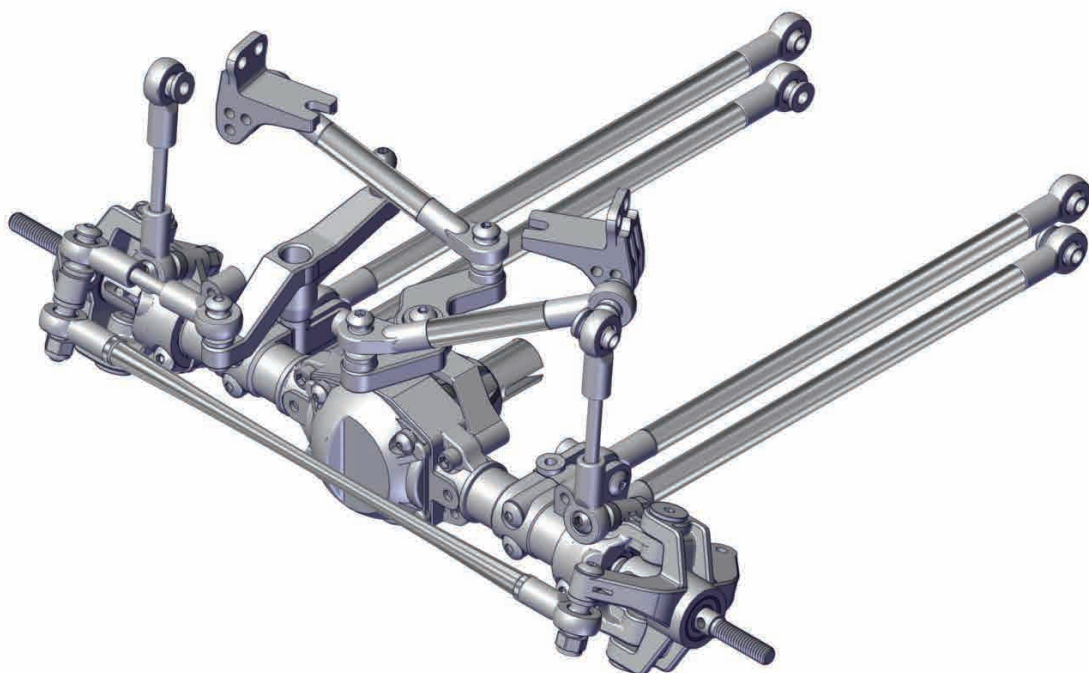
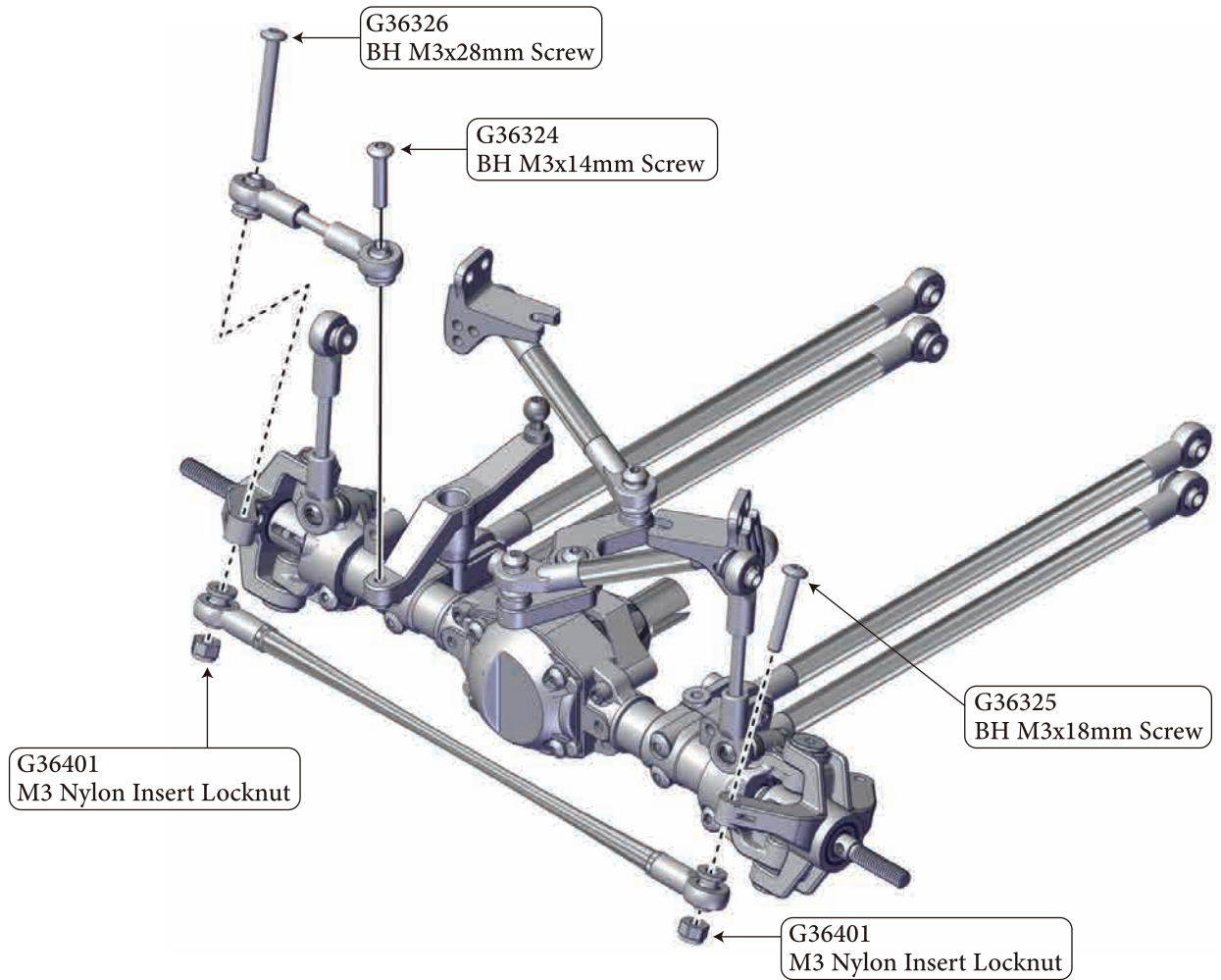


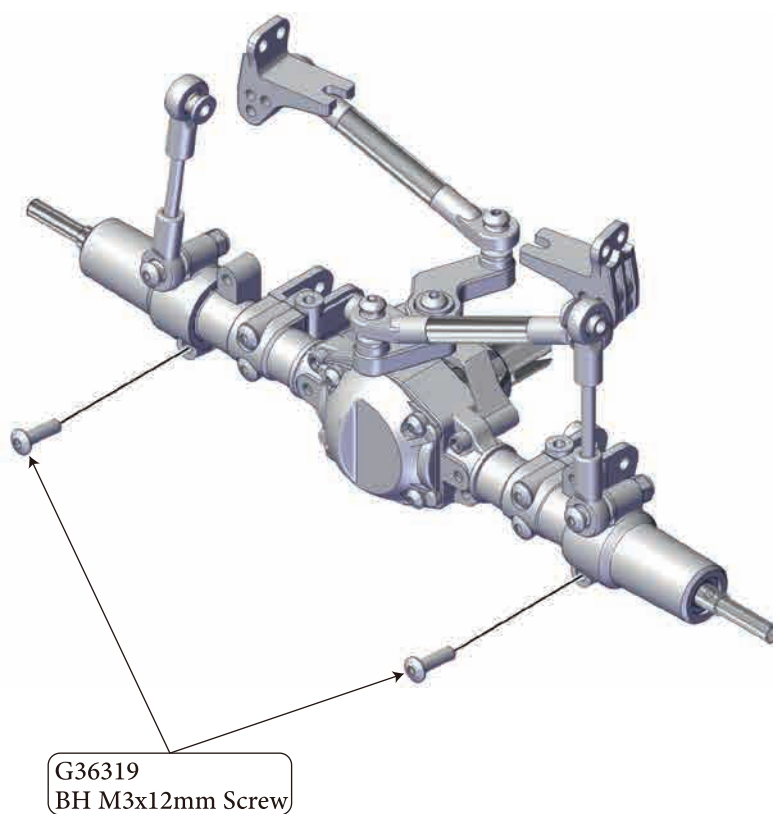
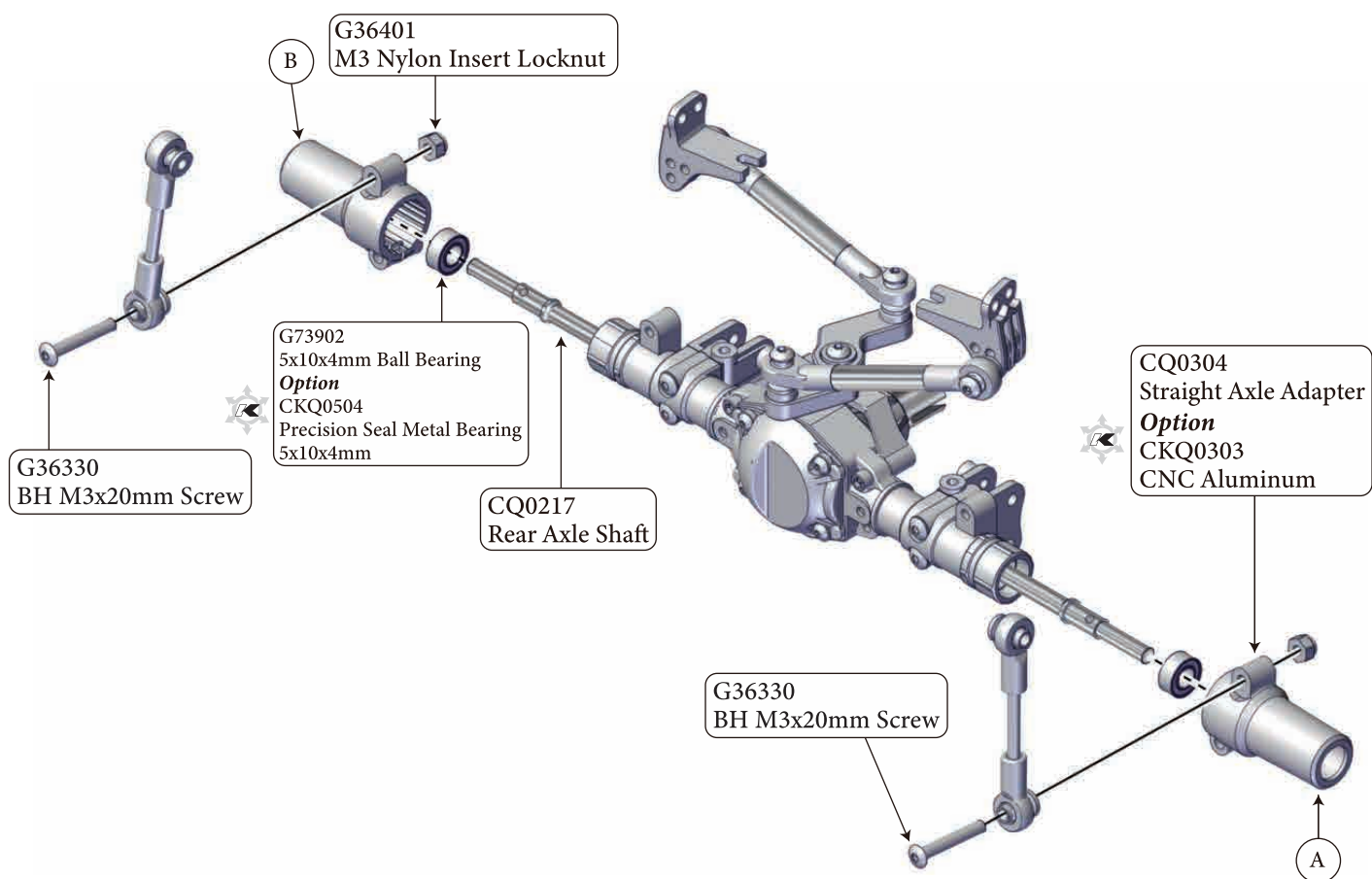


## Front Suspension Linkages Assembly



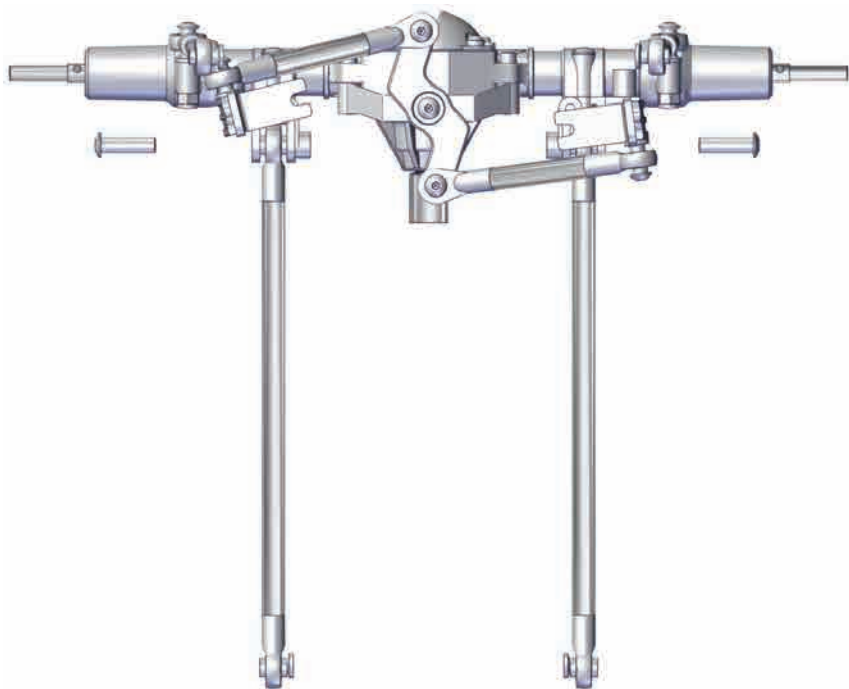
## Front Steering Linkages Assembly



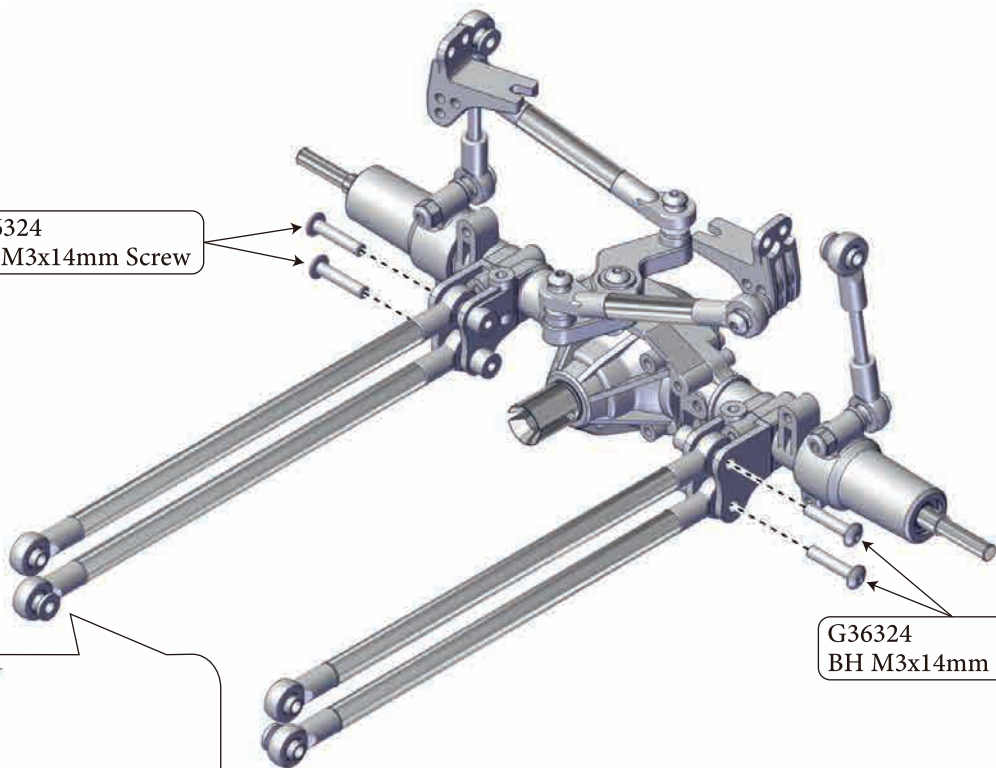




# Rear End Suspension Linkage Assembly



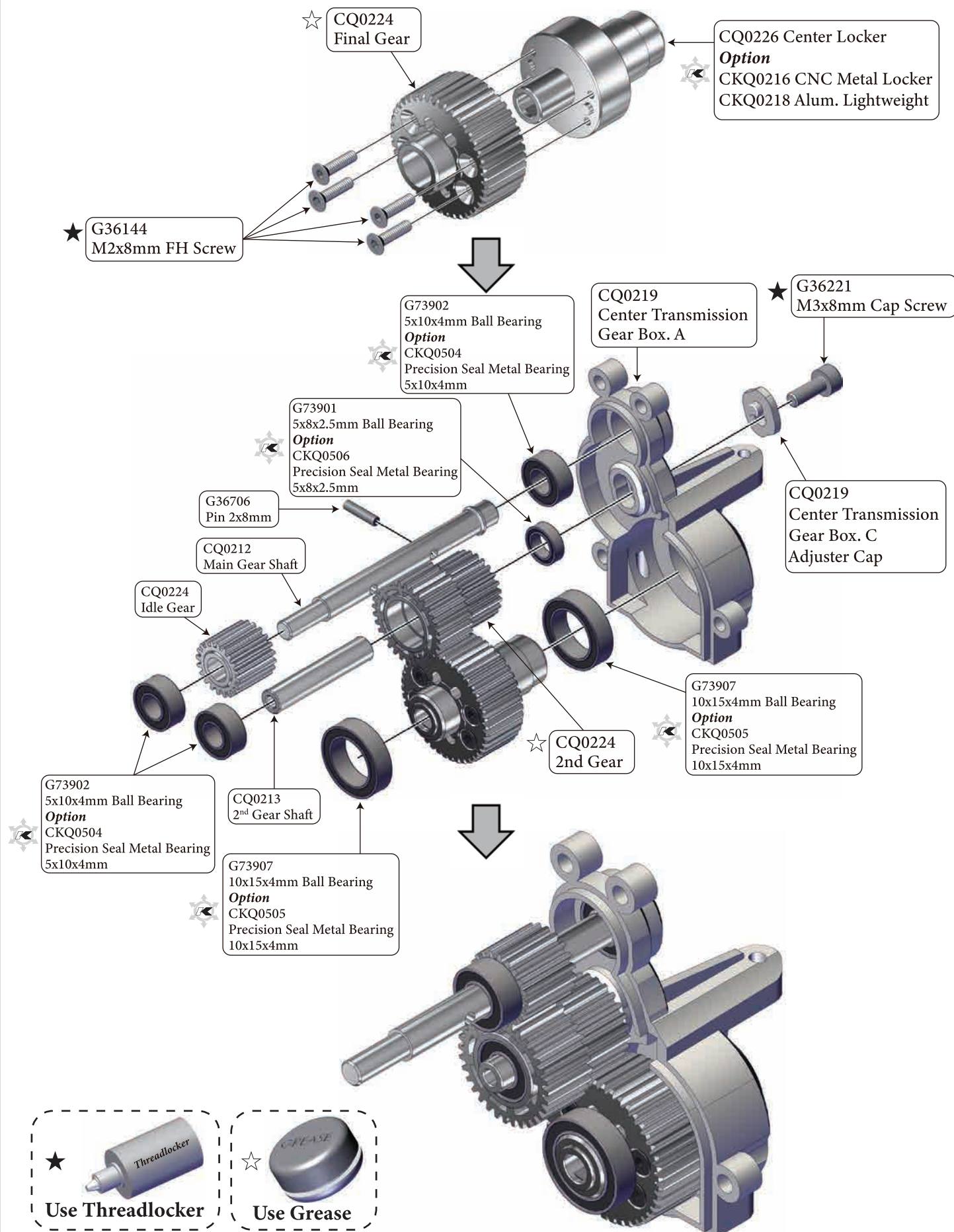
G36324  
BH M3x14mm Screw



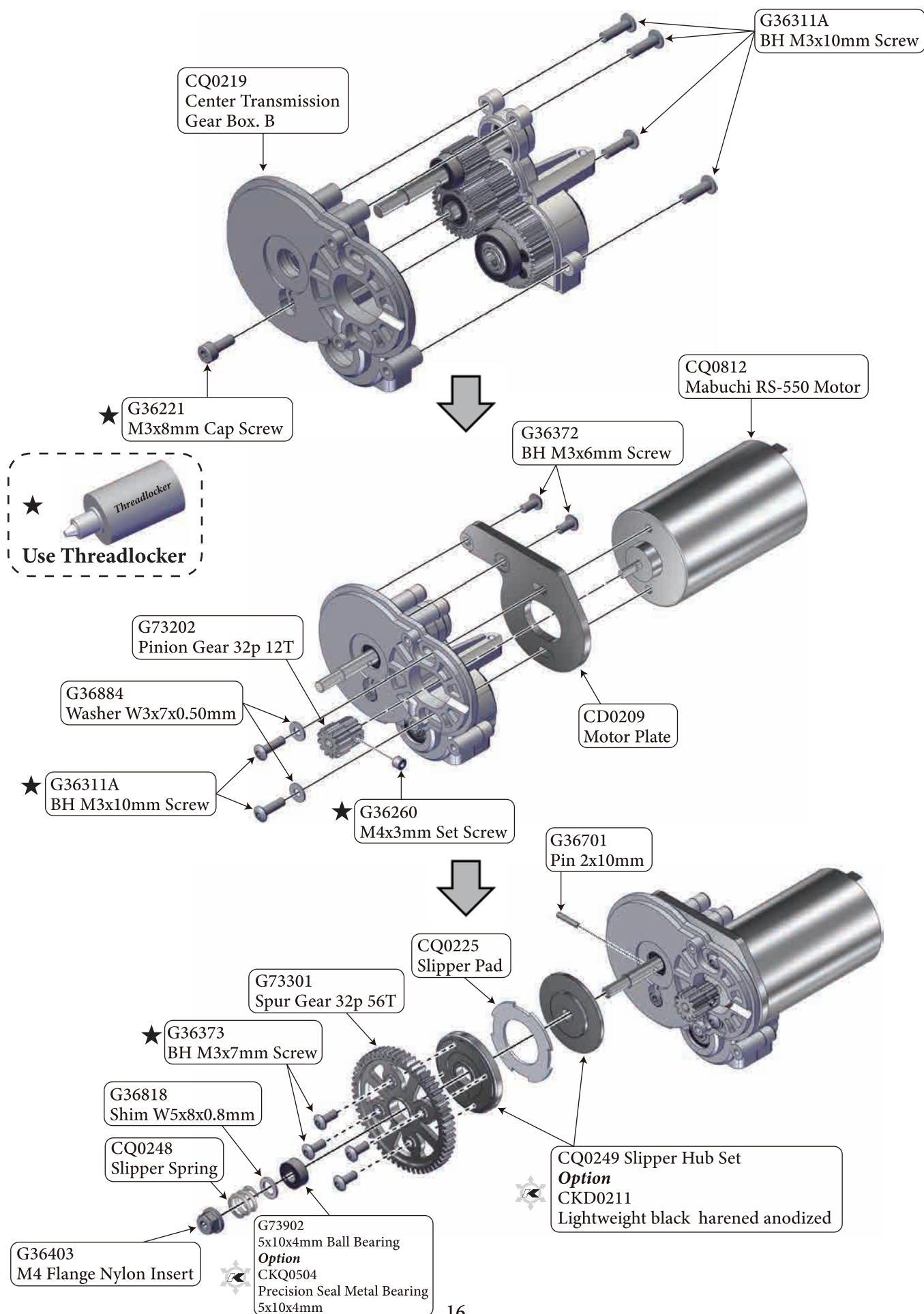
G36324  
BH M3x14mm Screw



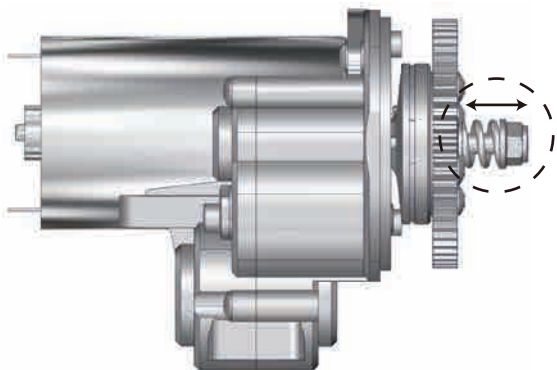
Pay Attention to the direction of  
the pivot ball



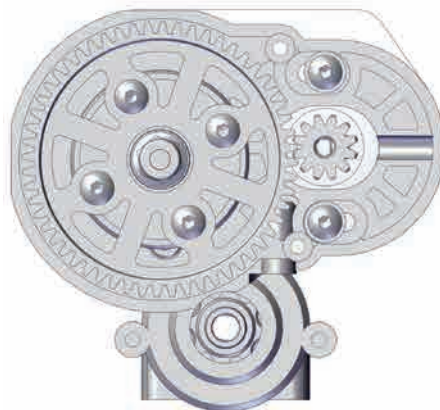
# Center Gear Box Assembly







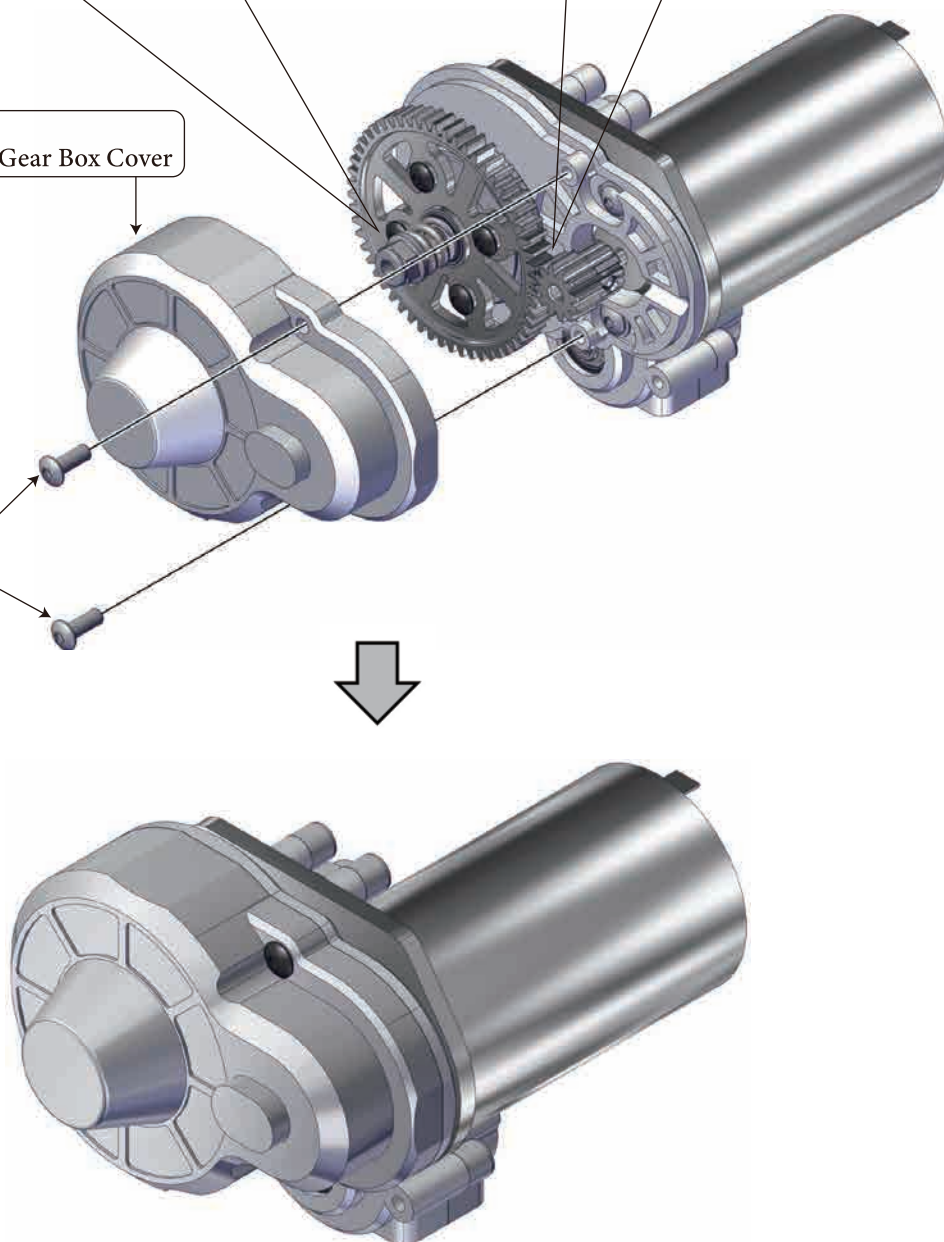
- Recommended Slipper Clutch Adjustment:  
Tighten (clockwise) the slipper nut until it stops  
then back it off (counter-clockwise) one full turn.



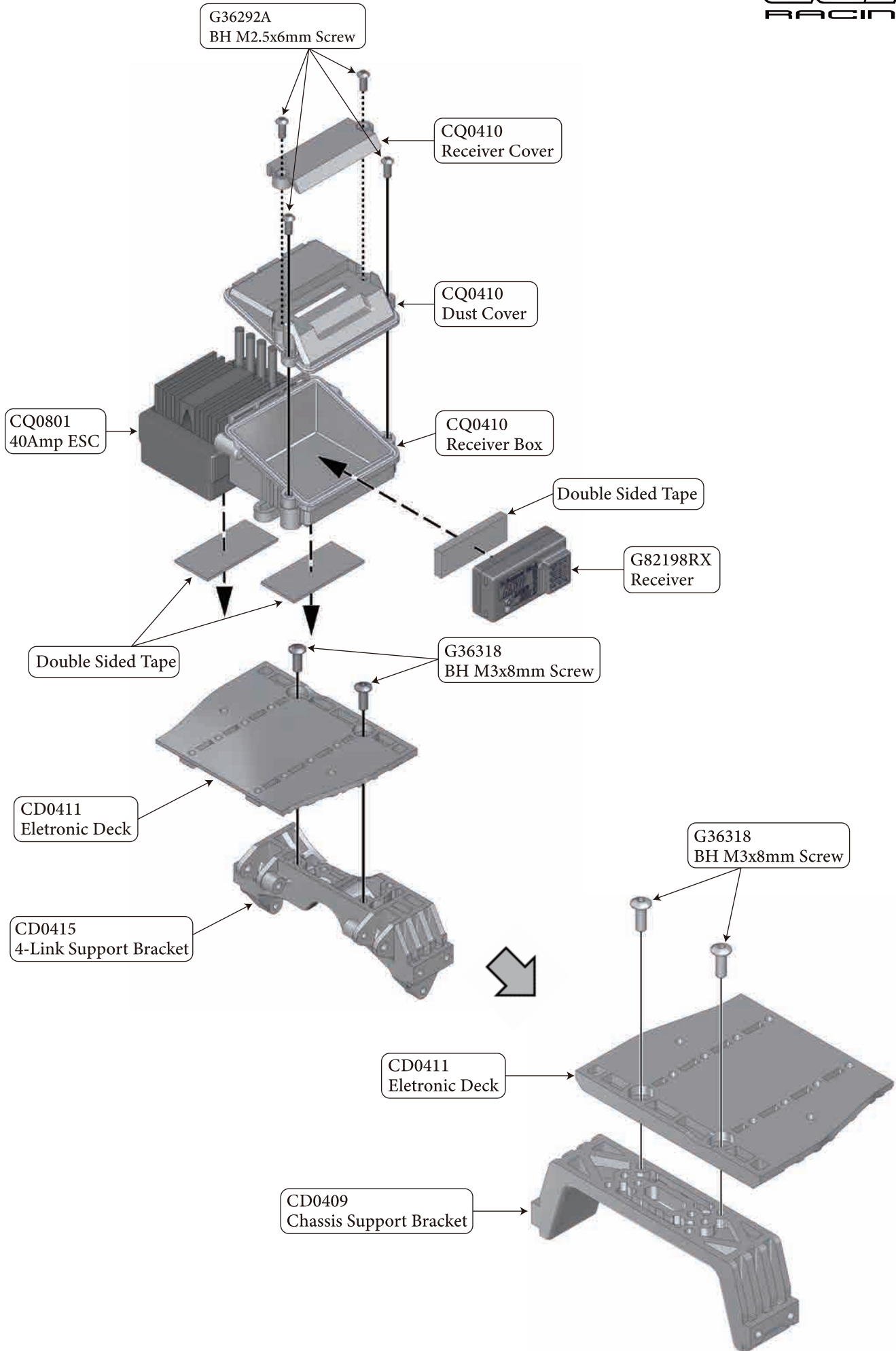
- Set the gear mesh about 0.3mm gap

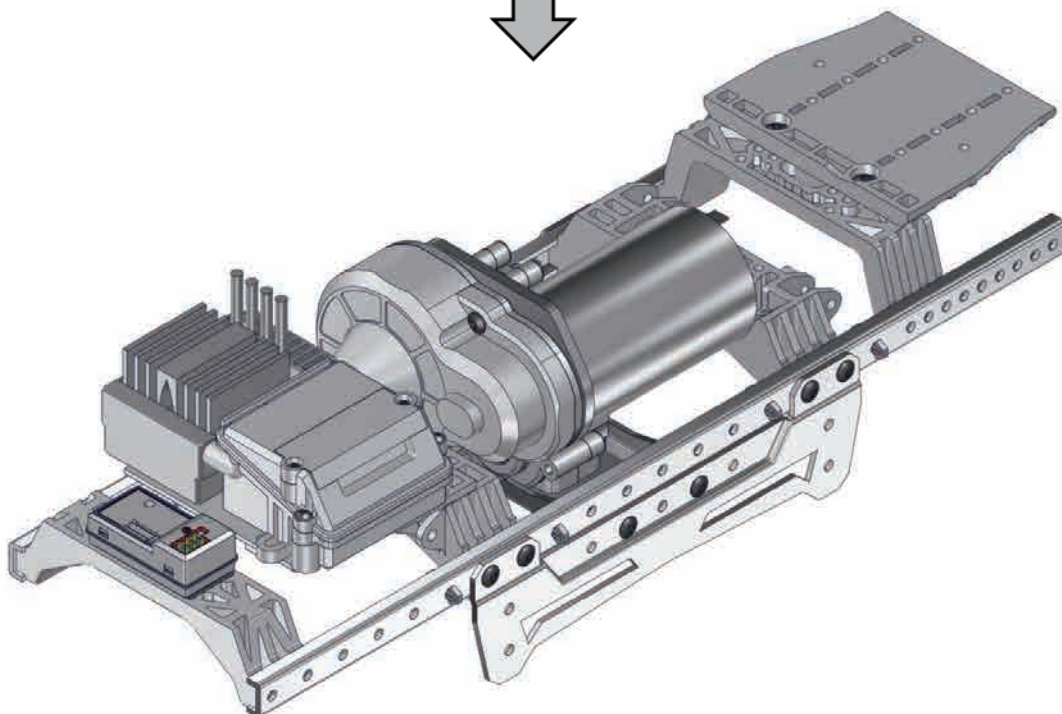
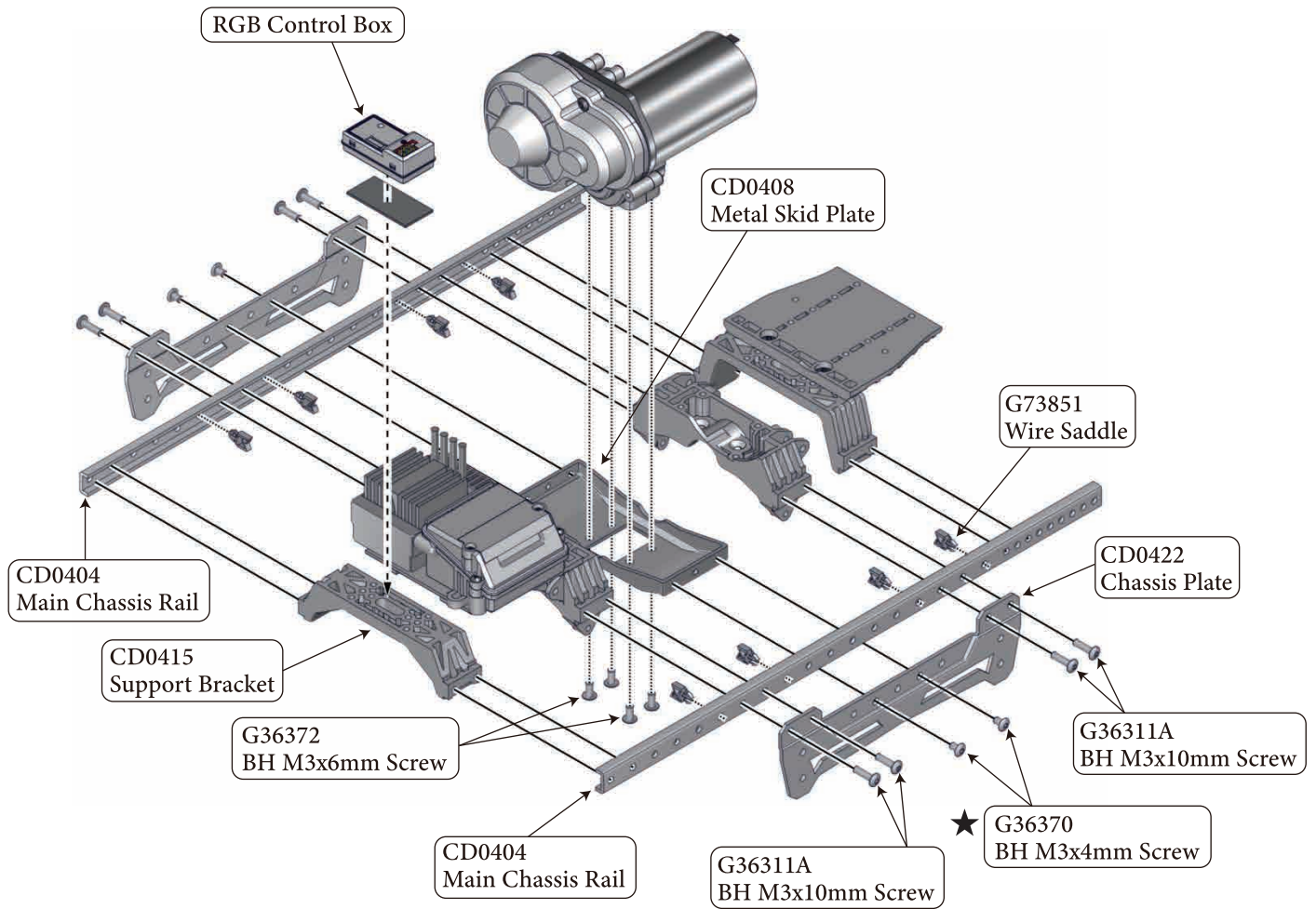
CQ0219  
Transmission Gear Box Cover

G36318  
BH M3x8mm Screw



# Electronic Deck







# Servo Deck



CD0414  
Servo Mount  
*Option*  
CKD0402  
CNC Alum. (black)

CQ0821  
12 Kg-cm Metal Gear Servo

G36802  
Washer W3x8x1.0mm

G36311A  
BH M3x10mm Screw

CD0414  
Servo Plate

G36311A  
BH M3x10mm Screw



★ Use Threadlocker



☆ Use Grease



CD0424  
Servo Saver

G36268  
Servo Saver Spring

CD0424  
Servo Horn

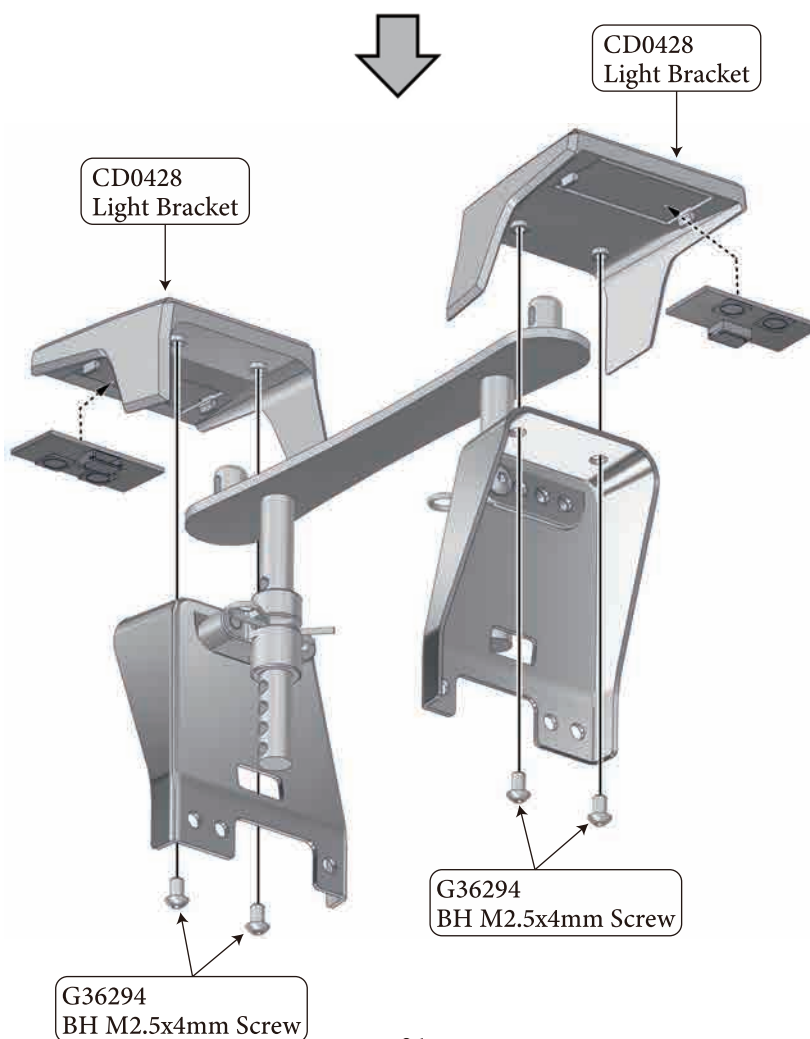
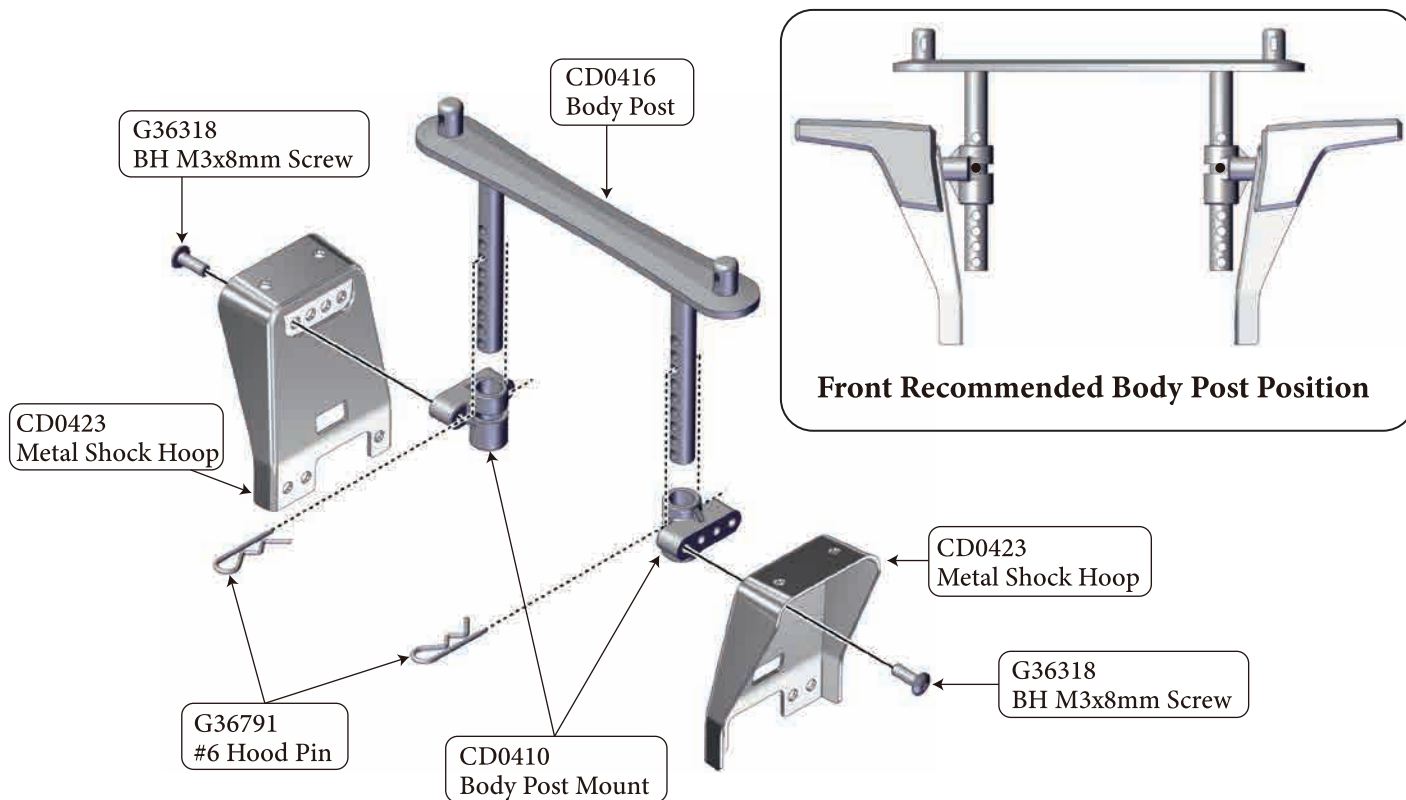
CD0424  
Servo Horn Cap

G36324  
BH M3x14mm Screw

★ G36311A  
BH M3x10mm Screw

G36401  
M3 Nylon Insert Locknut

## Front Shock Hoops & Body Post Assembly



# Front Bumper & Chassis Rail Assembly



G36318  
BH M3x8mm Screw

CD0401  
Chassis Rail B.

G73850  
Wire Saddle

G73850  
Wire Saddle

G36318  
BH M3x8mm Screw

CD0401  
Chassis Rail A.

CD0429

Optional Winch Kit  
(sold separately)  
CKD0430  
1/10 Scale Kaos Winch Kit

Recommended Bumper Position

G36311A  
BH M3x10mm Screw

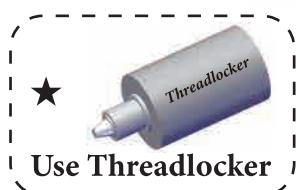
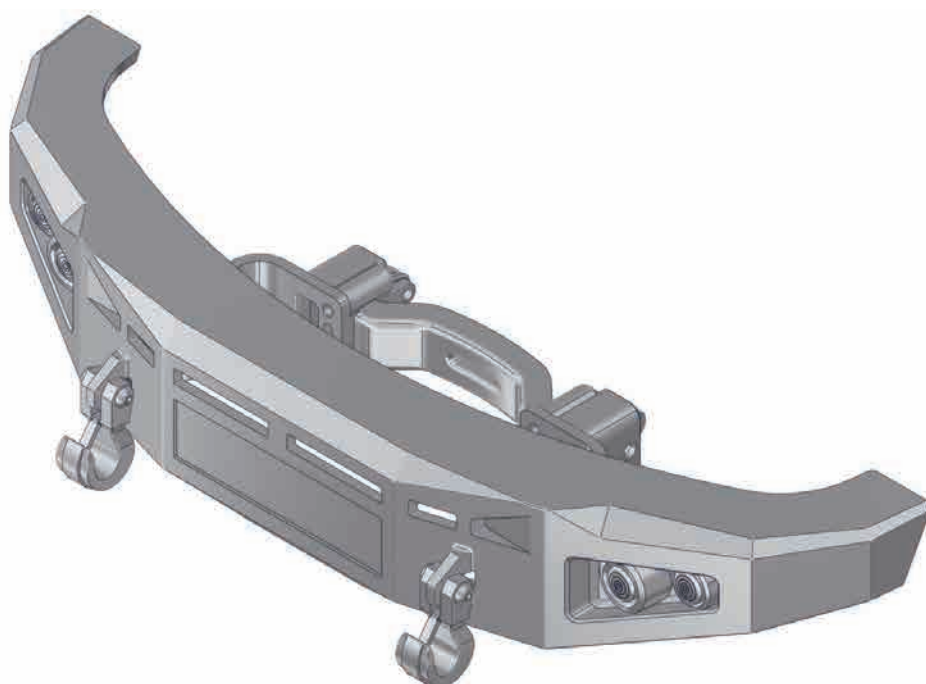
CD0429  
Front Bumper Bracket

CD0429  
Front Bumper

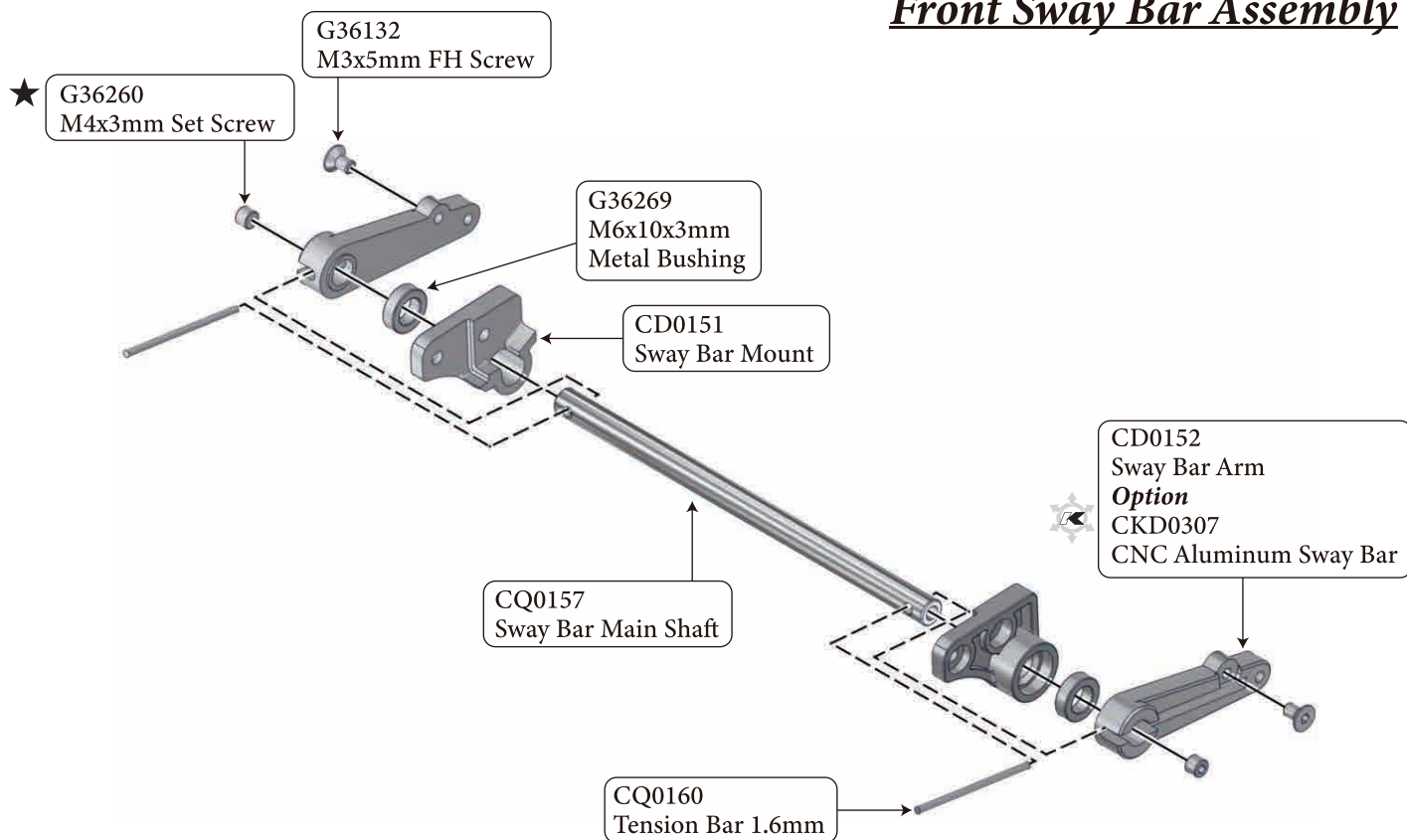
G36293  
BH M2.5x8mm Screw



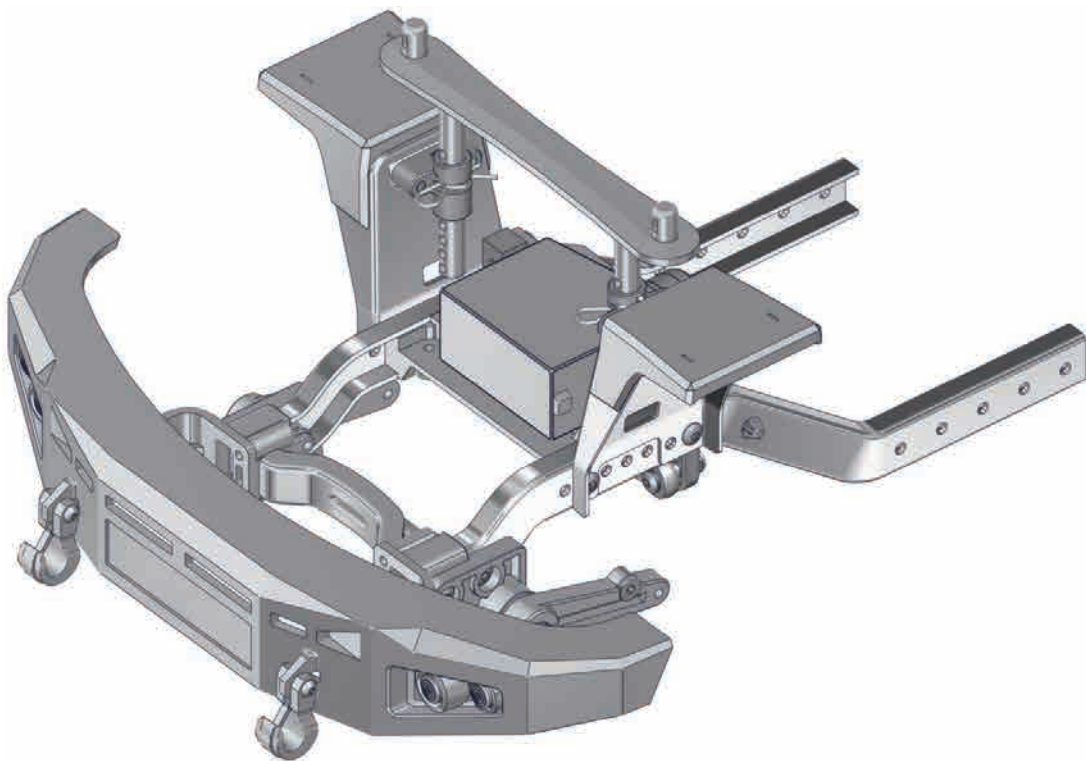
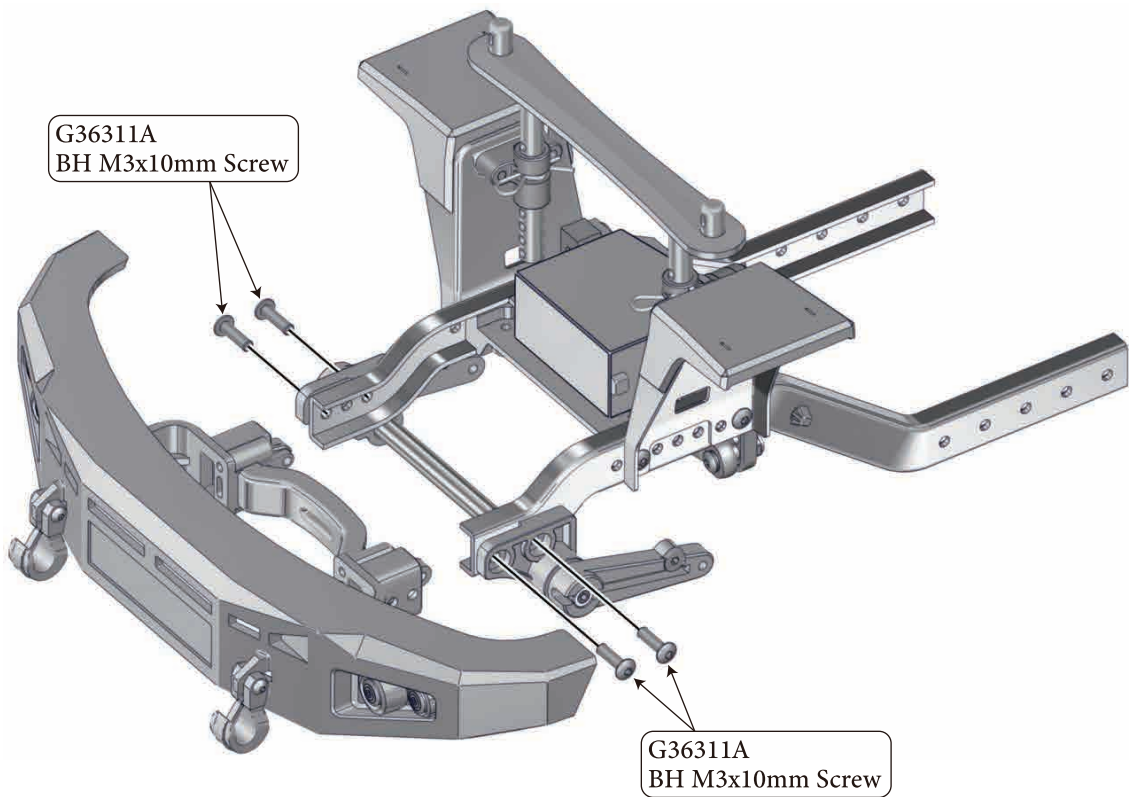
## Front Bumper & Chassis Rail Assembly



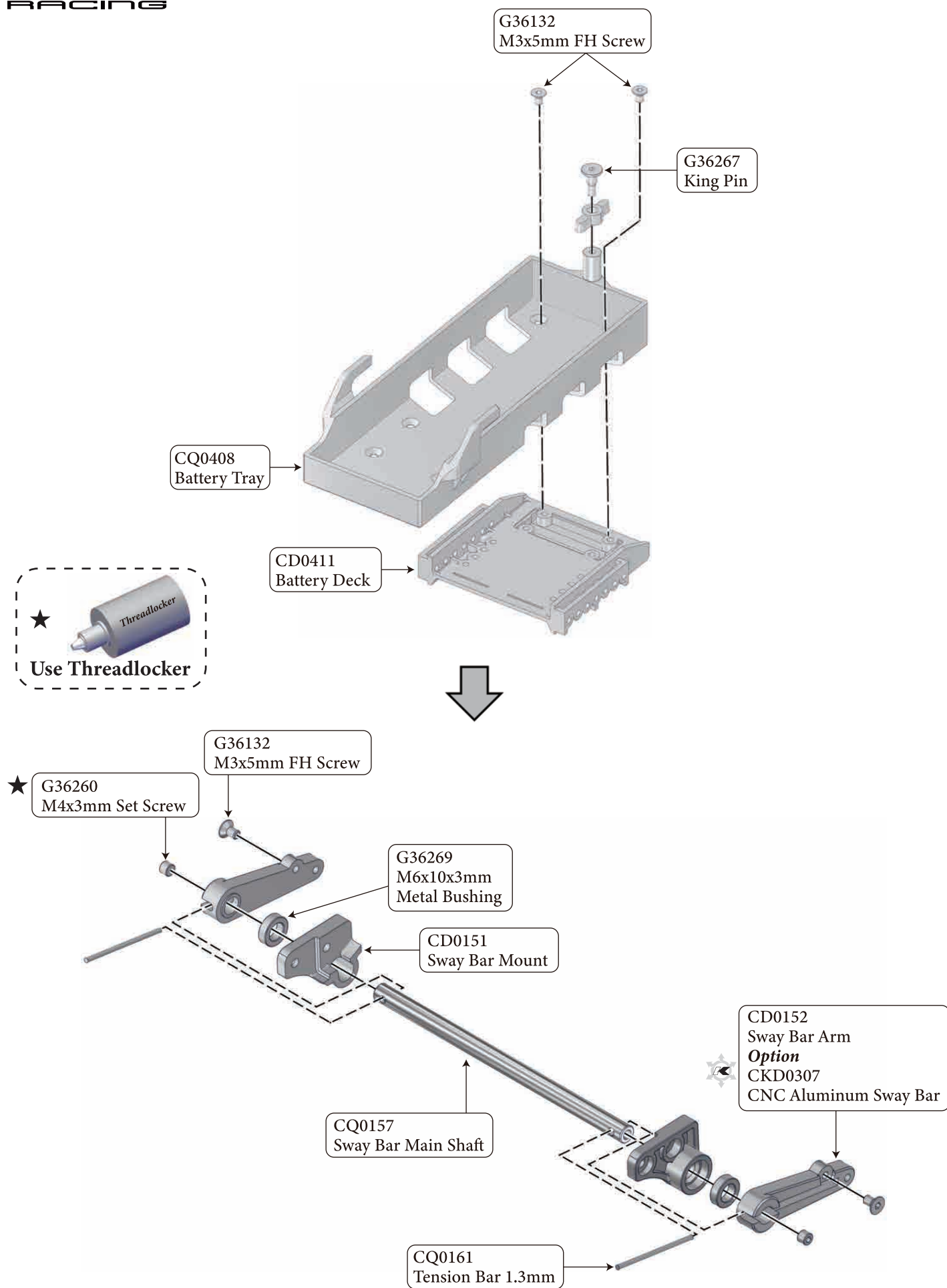
## Front Sway Bar Assembly



**Front Sway Bar Assembly**



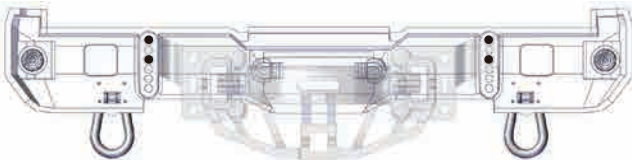
## Battery Tray & Rear Sway Bar Assembly



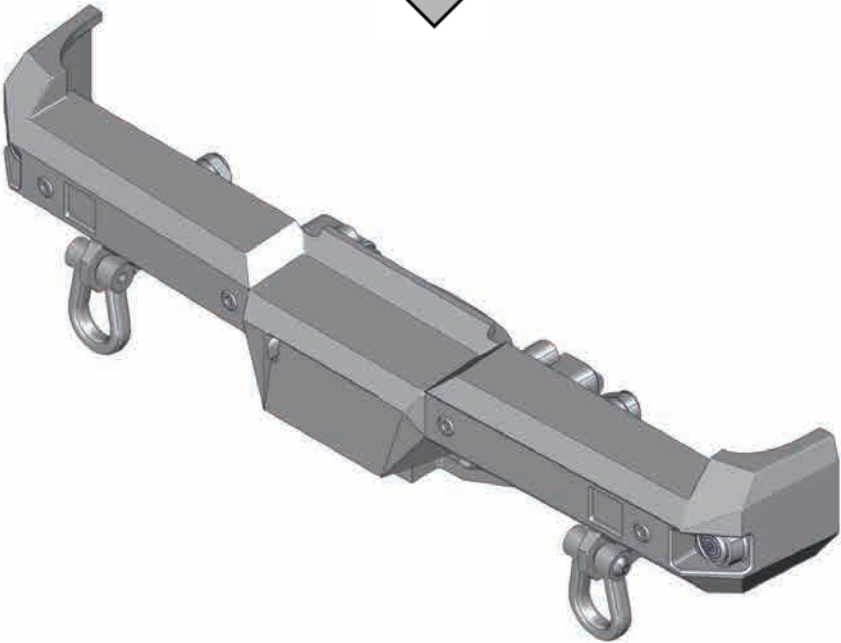
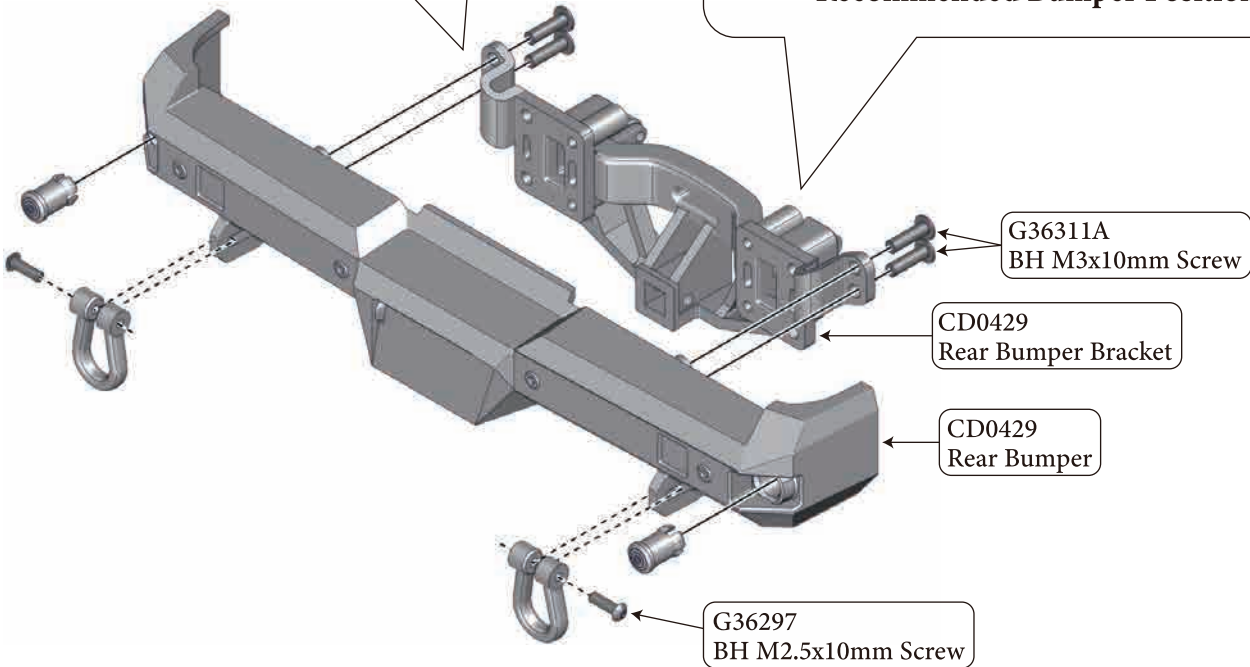


**Rear Bumper Assembly**

CD0429



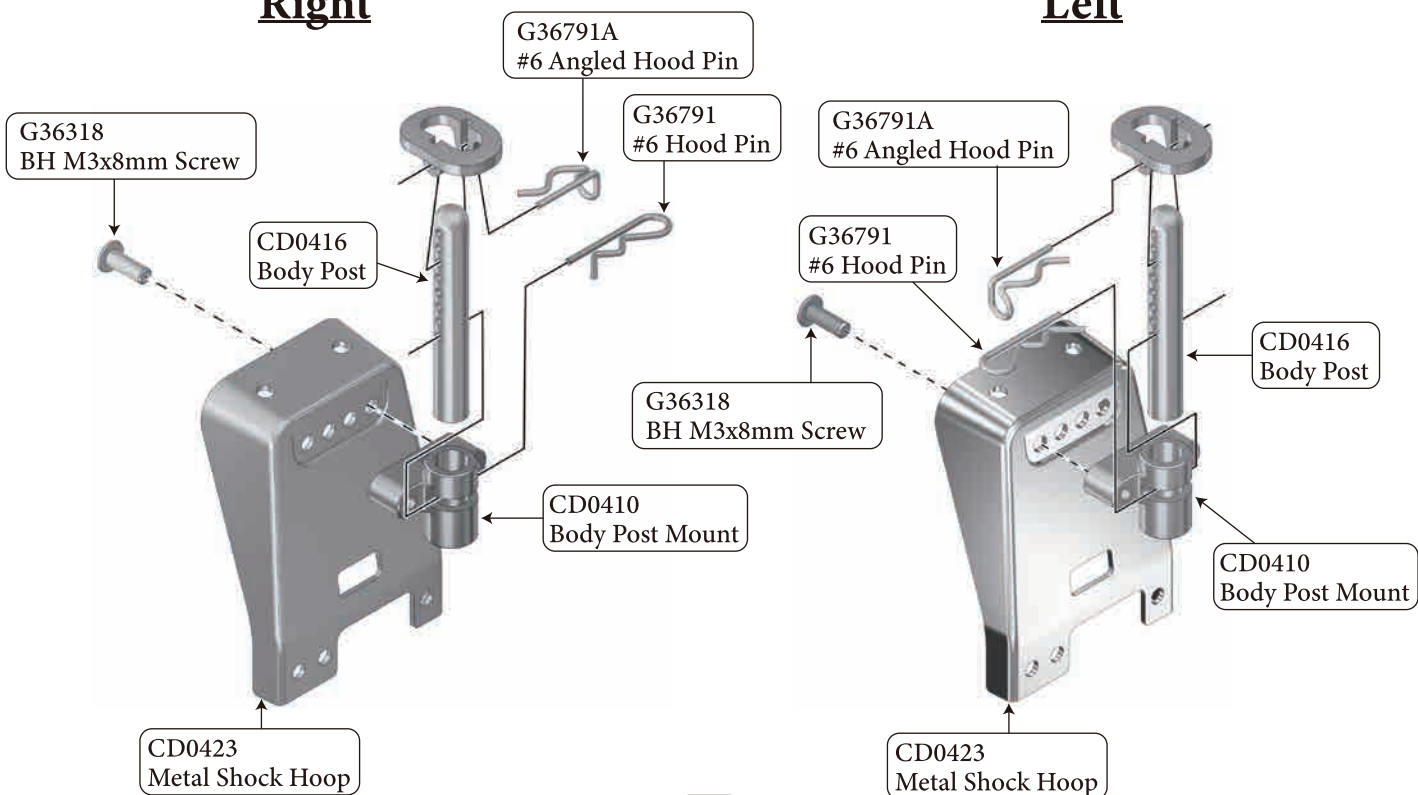
**Recommended Bumper Position**



## Rear Shock Hoops & Body Post Assembly

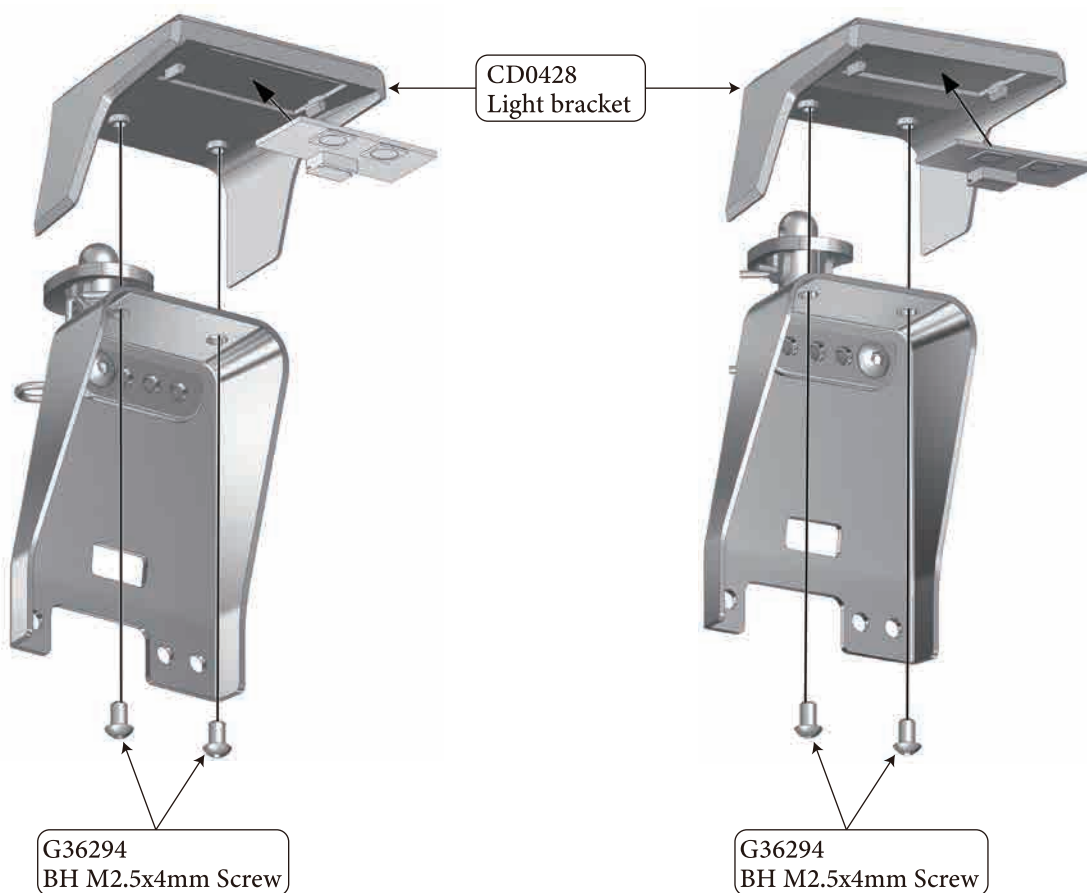
**Right**

**Left**

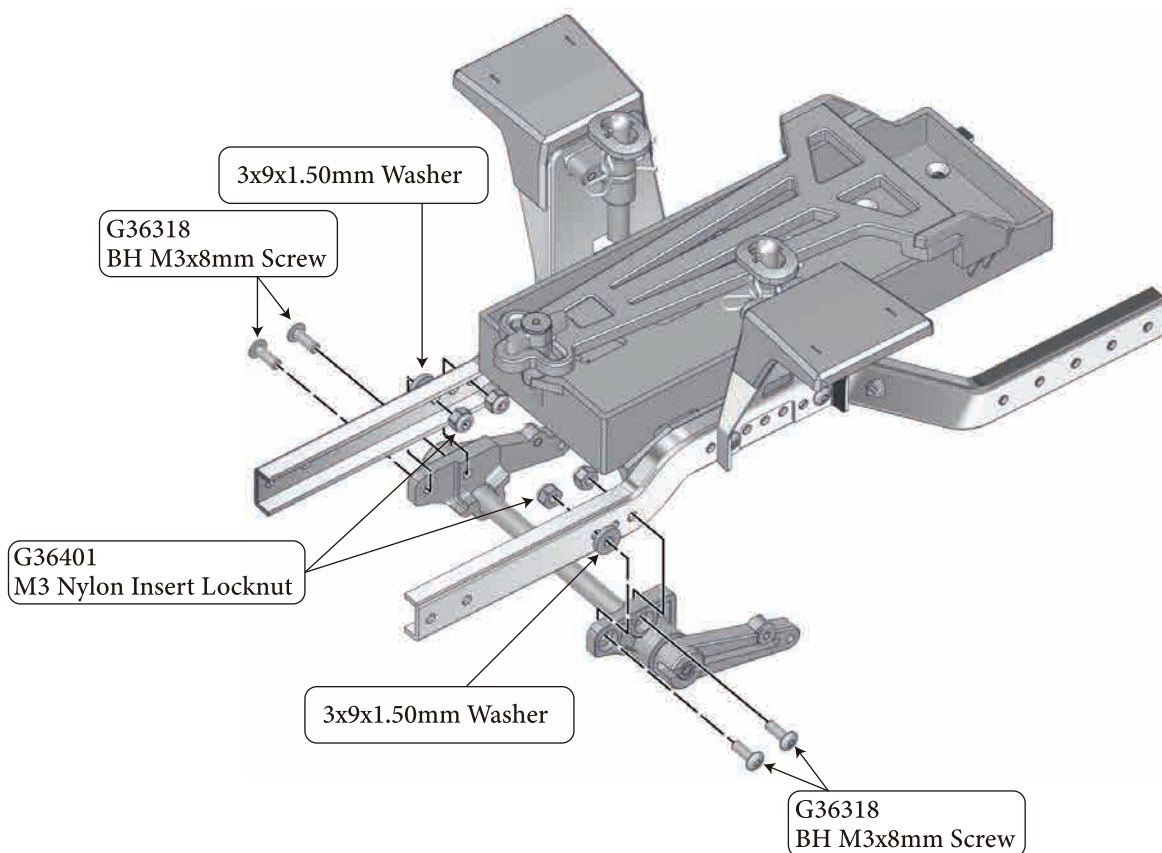
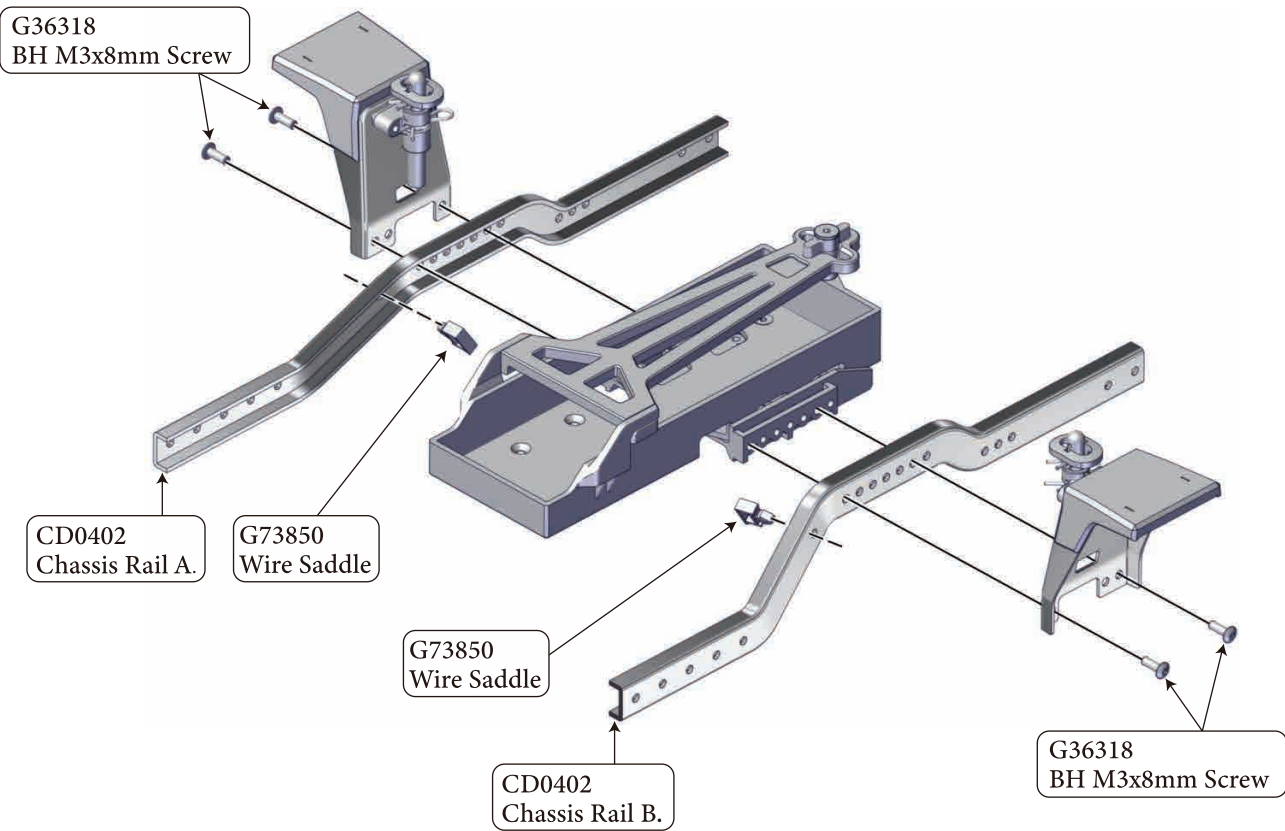


**Right**

**Left**

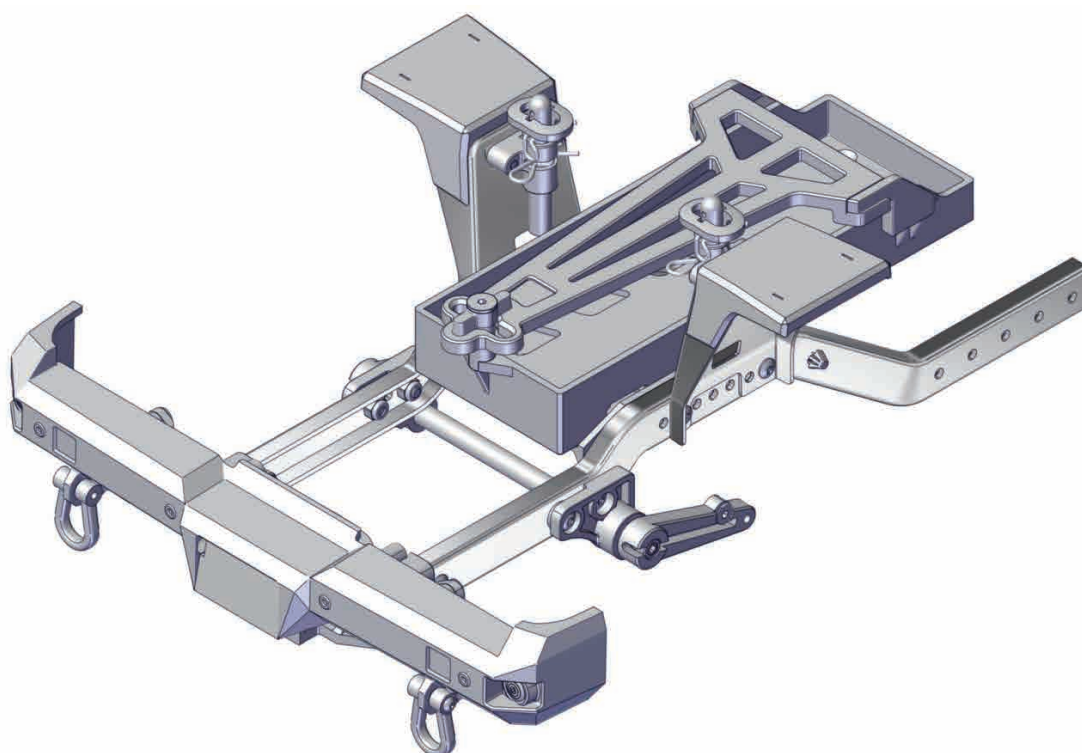
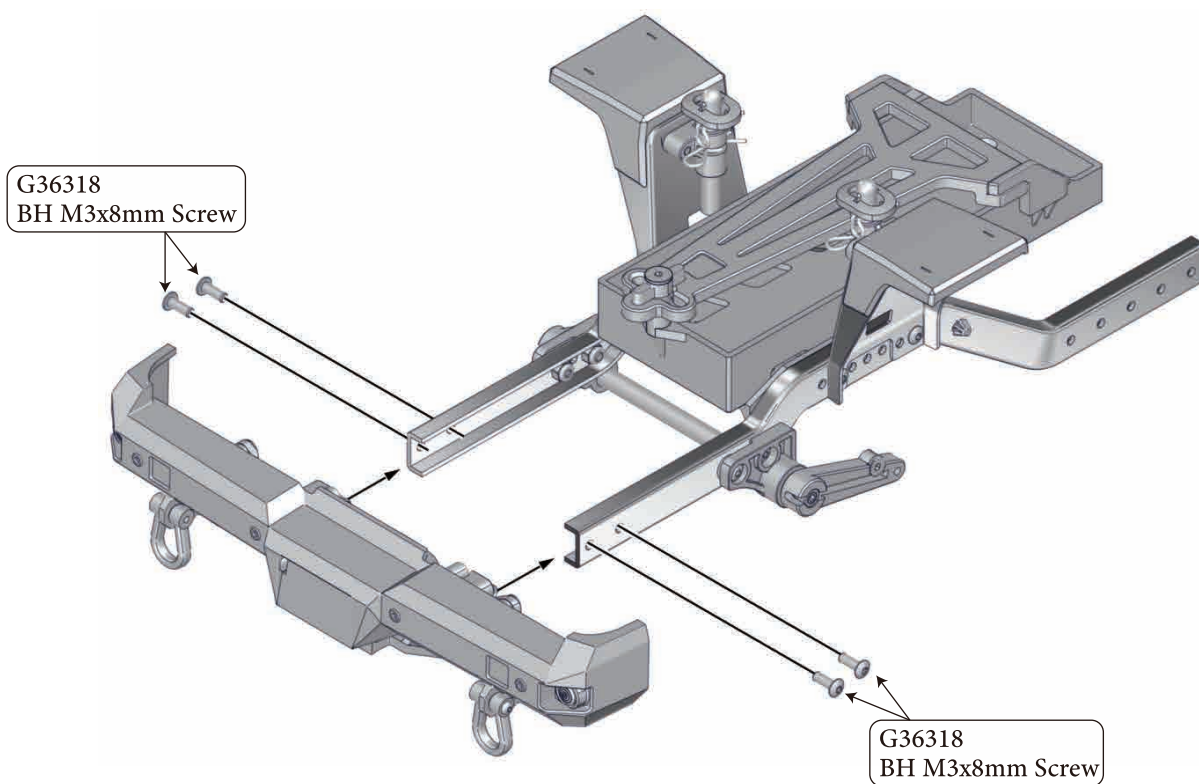


# Rear Chassis & Sway Bar Assembly

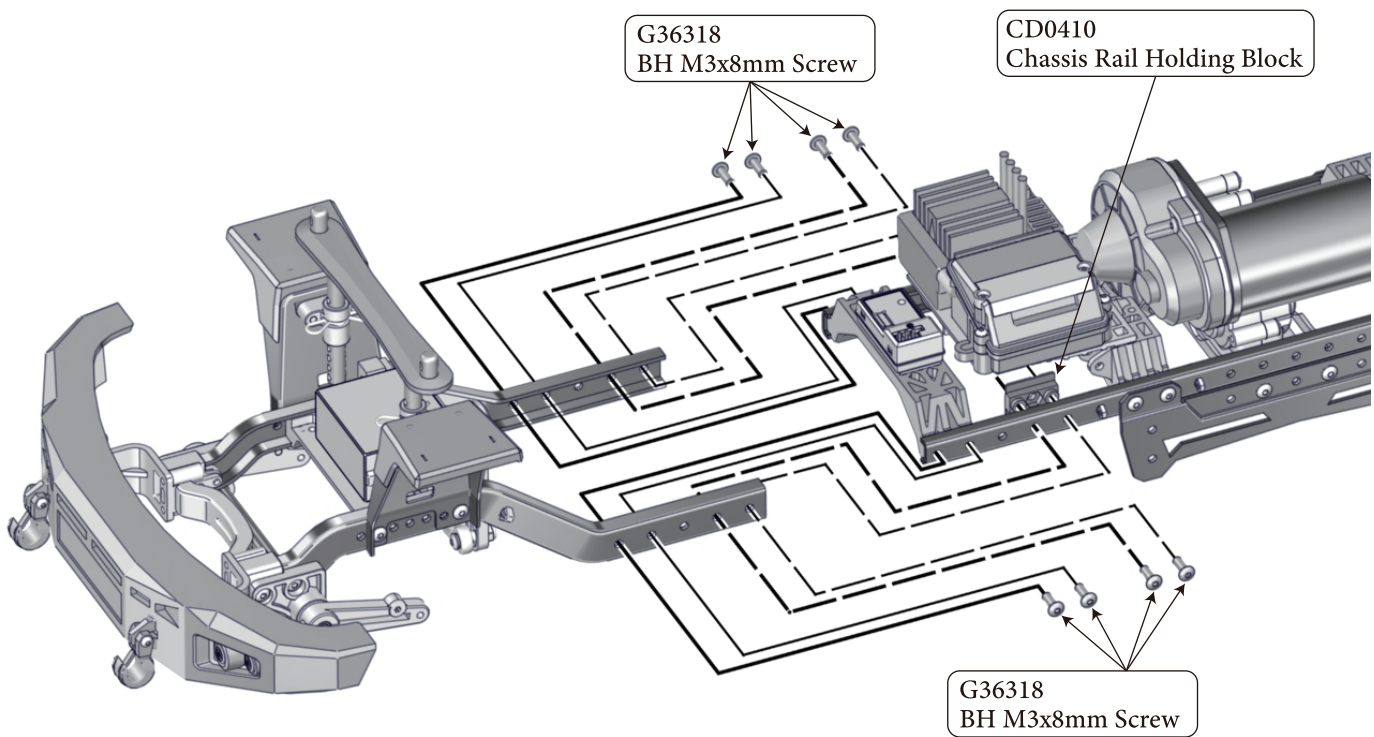




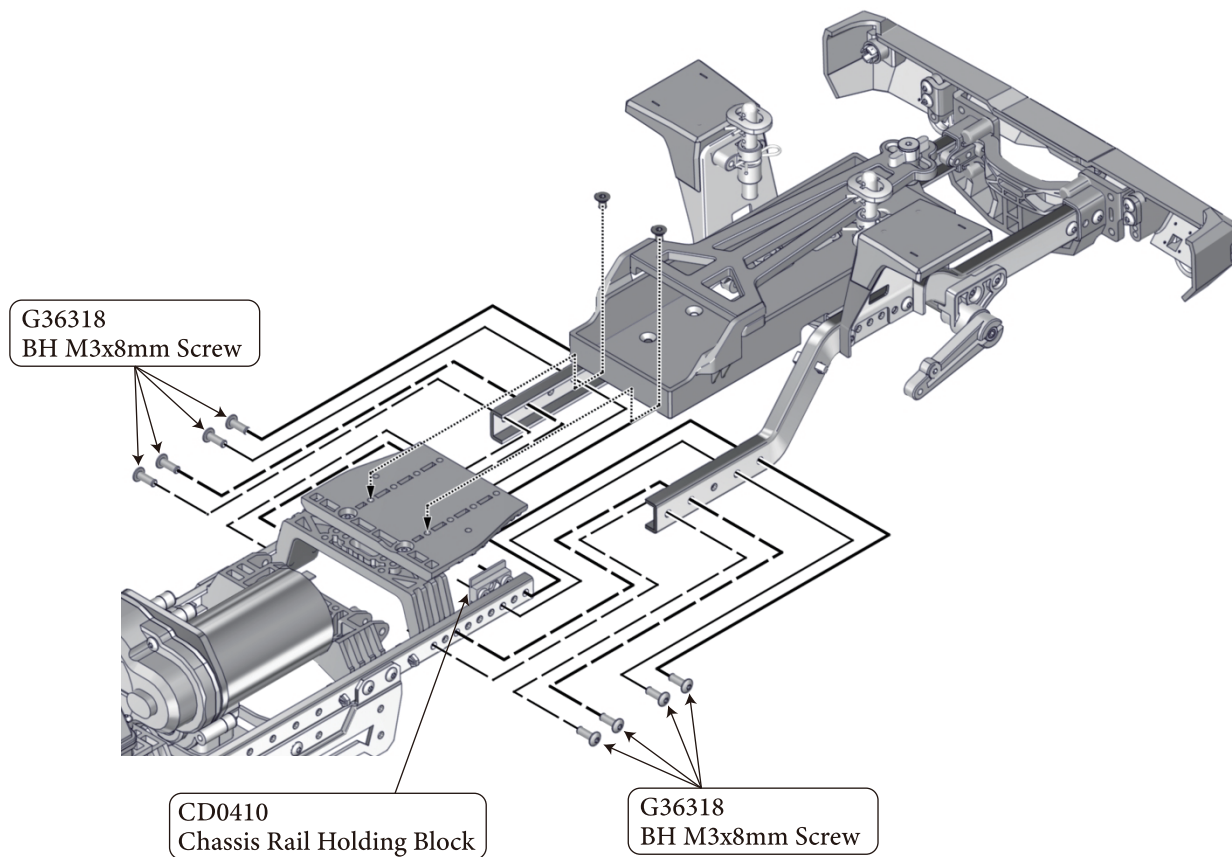
## Rear Bumper & Chassis Rail Assembly



## Front End Chassis Assembly



## Rear End Chassis Assembly

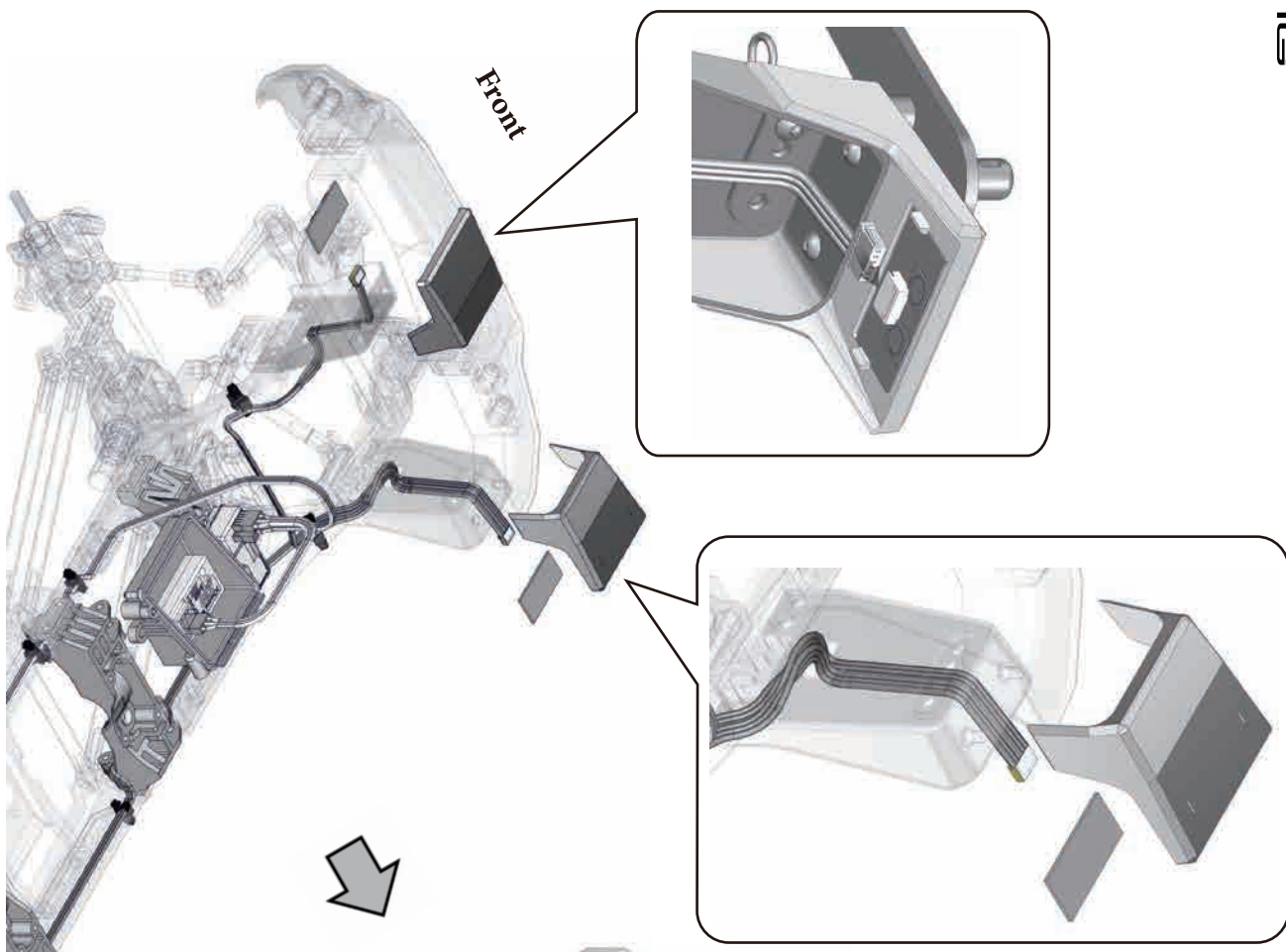




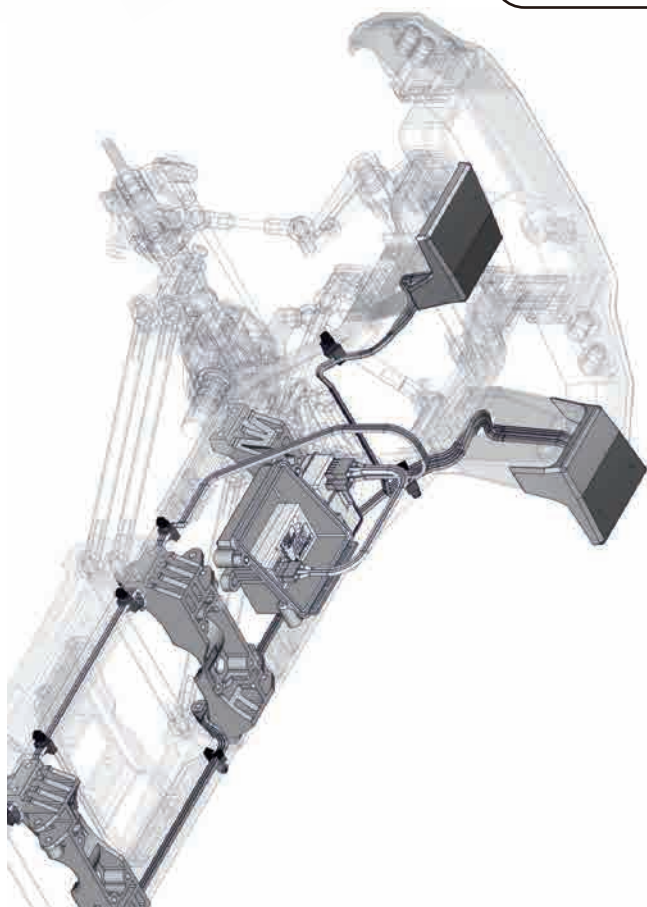
*Front & Rear Chassis Assembly*

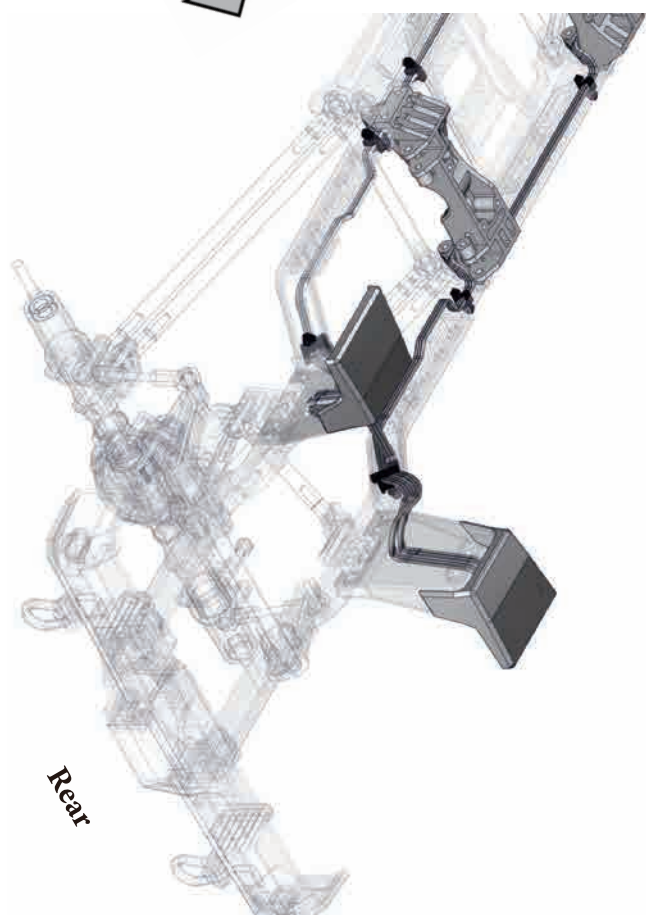
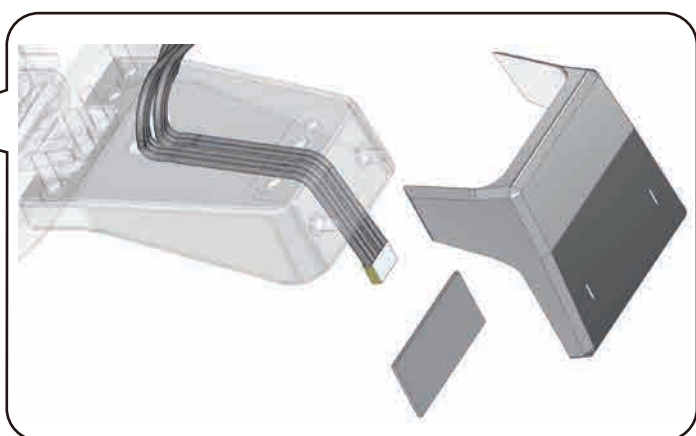
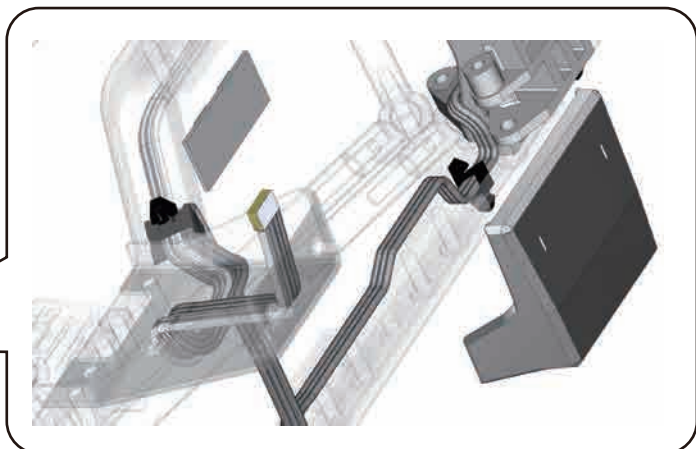
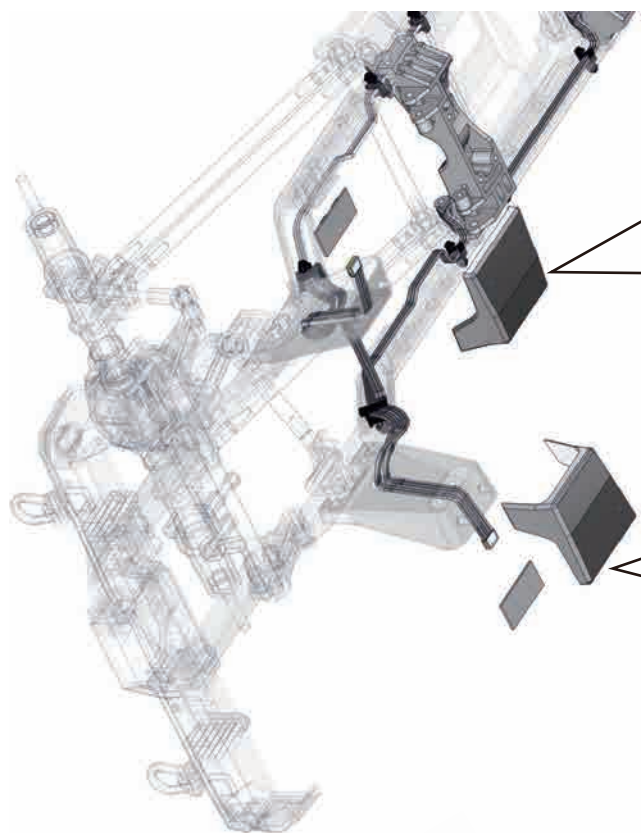


-



**Connect Front RGB LED Board**  
Plug the 6-pin white connector to RGB LED board as shown in diagram.

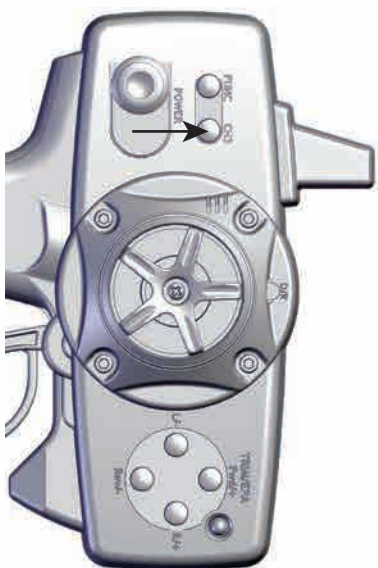
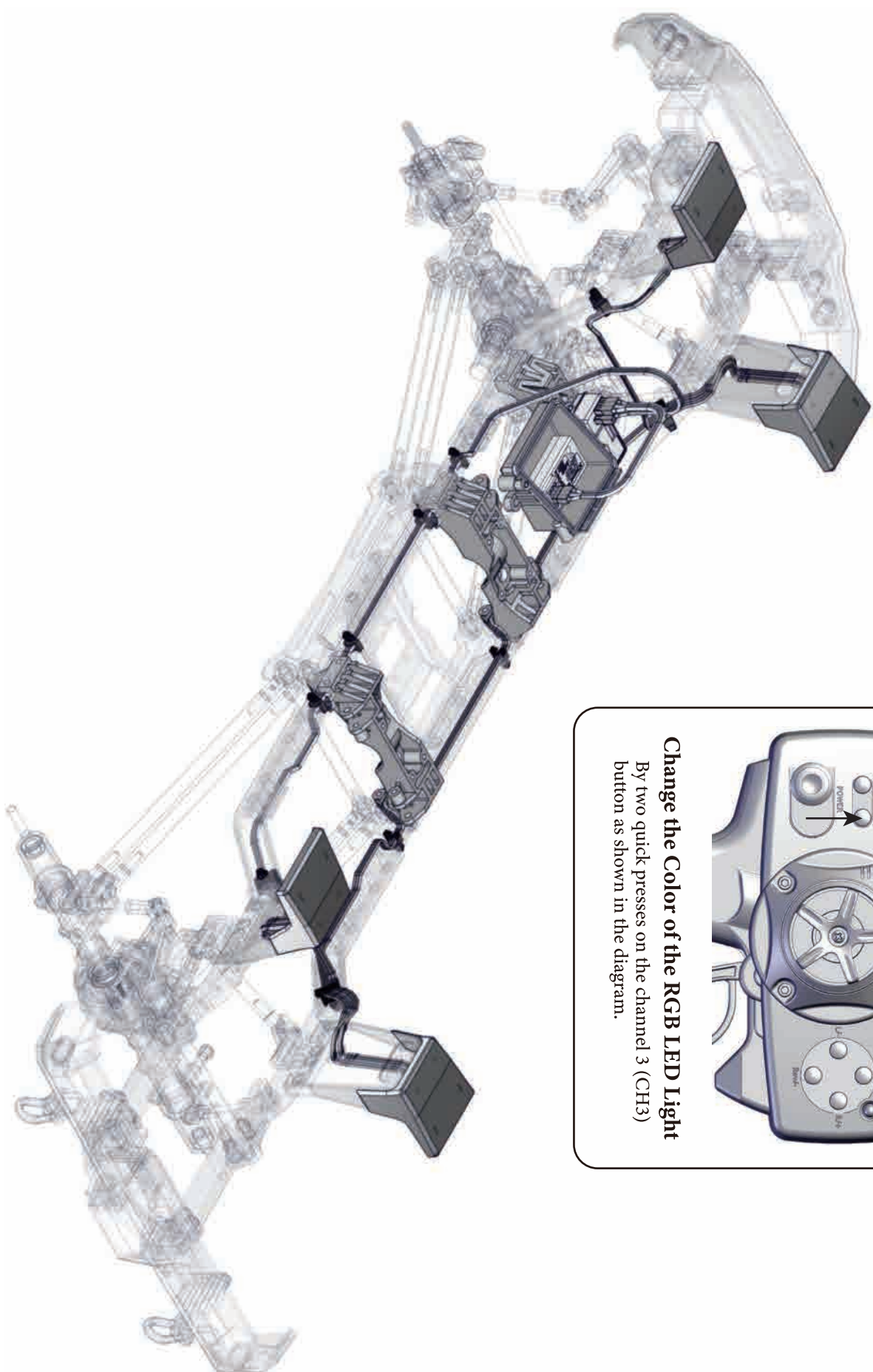




**Connect Rear RGB LED Board**  
Plug the 6-pin white connector to RGB LED board as shown in diagram.





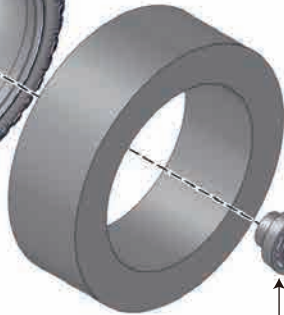


**Change the Color of the RGB LED Light**  
By two quick presses on the channel 3 (CH3) button as shown in the diagram.

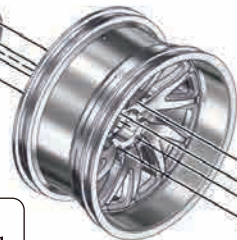
## Left Wheel & Tire Assembly



CD0501  
FURY M/T Tire



CD0622  
Wheel Hub



CD0650  
KG1 Forged Vile KF004 (silver, 1pcs each L&R)  
CD0651  
KG1 Forged Vile KF004 (gunmatel, 1pcs each L&R)



Left Wheel & Tire  
Assemble X 2

G36384  
Cap M2x12mm screw

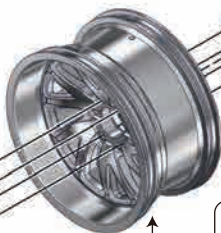
## Right Wheel & Tire Assembly



CD0501  
FURY M/T Tire



CD0622  
Wheel Hub



G36384  
Cap M2x12mm screw

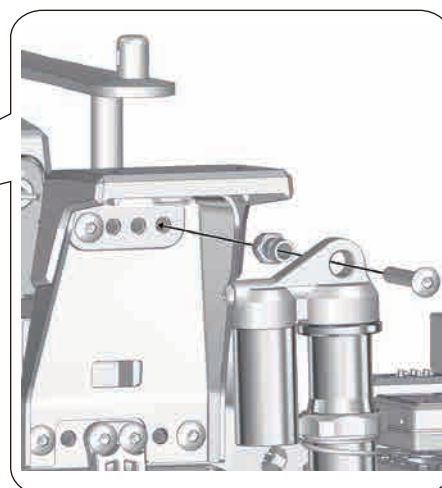
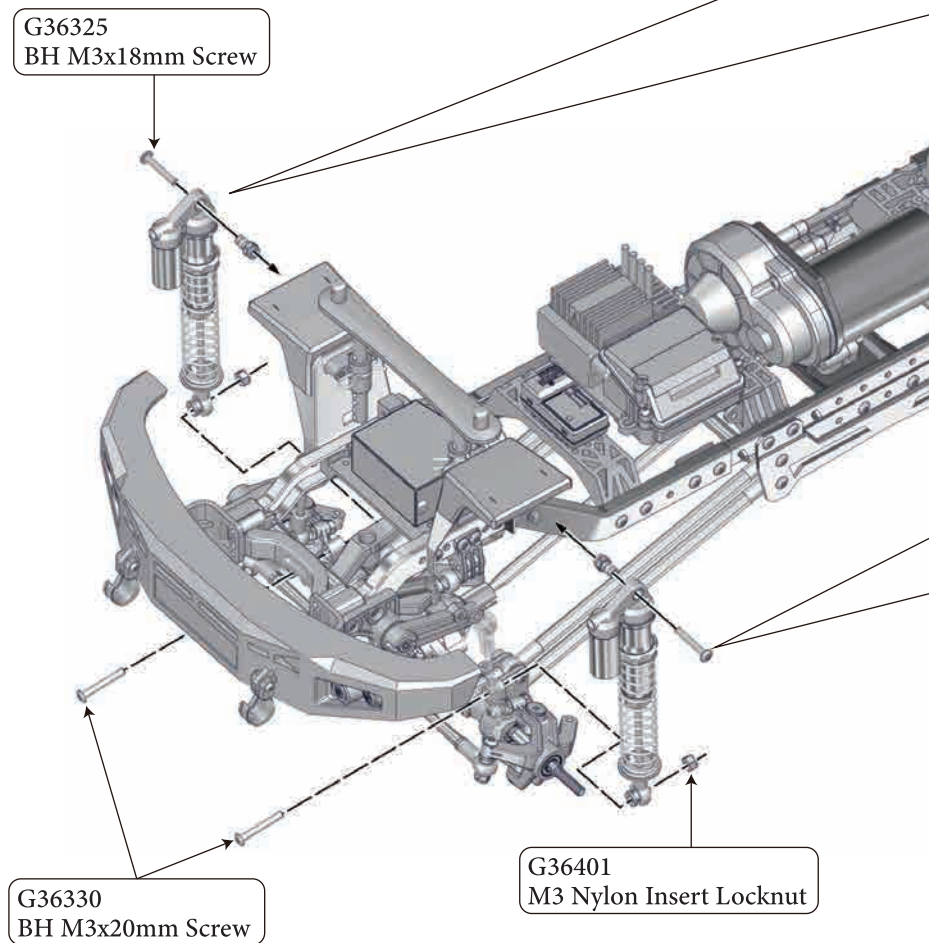
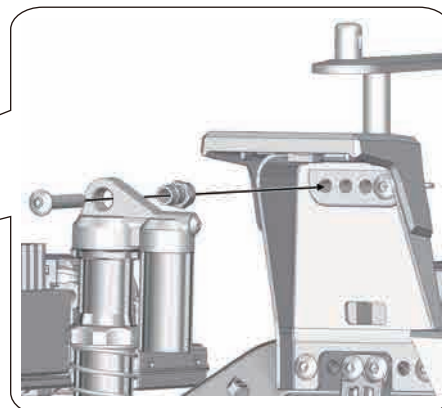
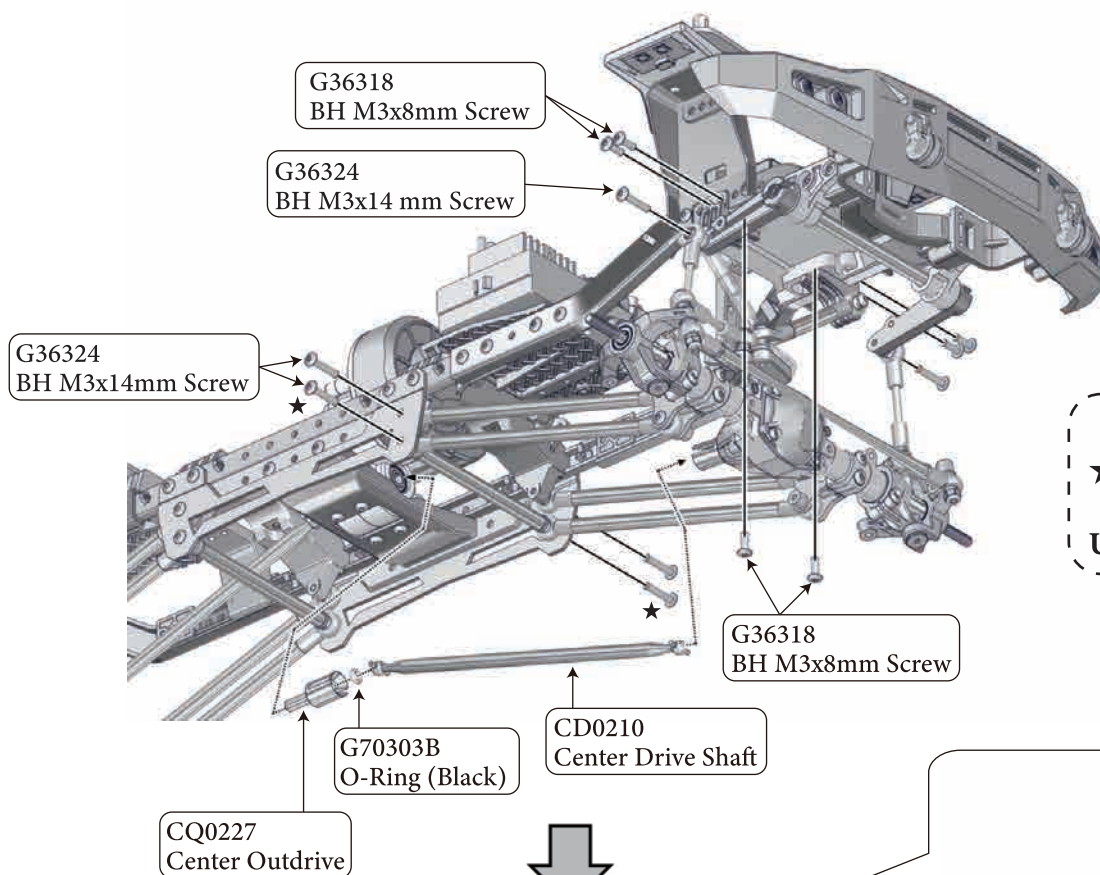
CD0650  
KG1 Forged Vile KF004 (silver, 1pcs each L&R)  
CD0651  
KG1 Forged Vile KF004 (gunmatel, 1pcs each L&R)



Right Wheel & Tire  
Assemble X 2

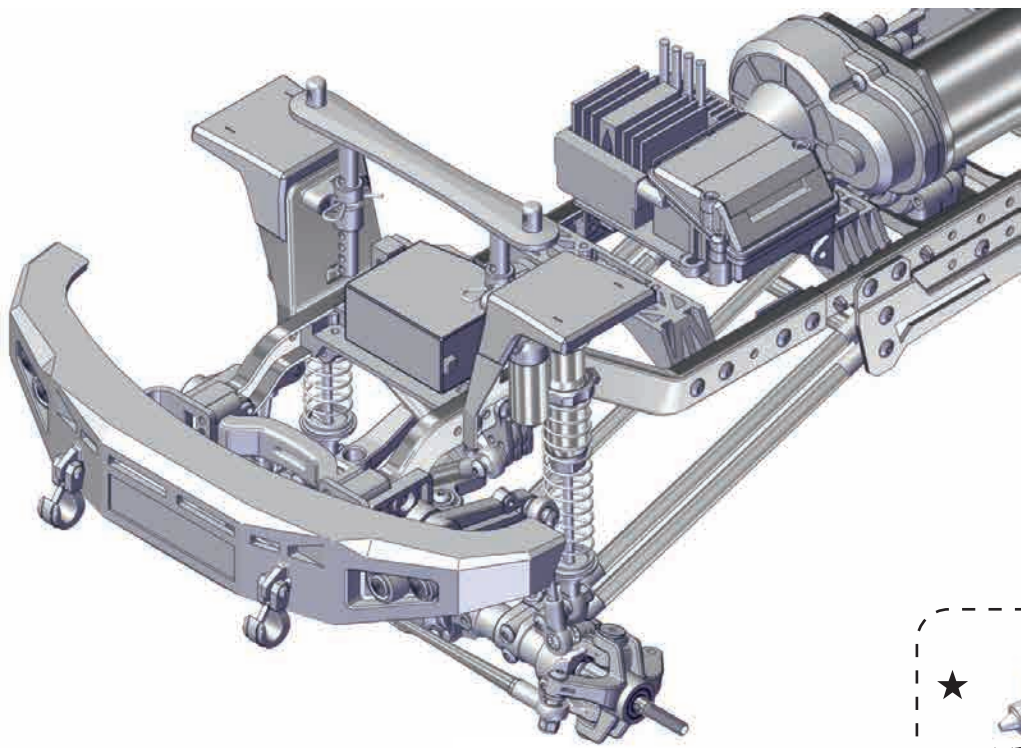


## Front End Suspension Linkages Assembly

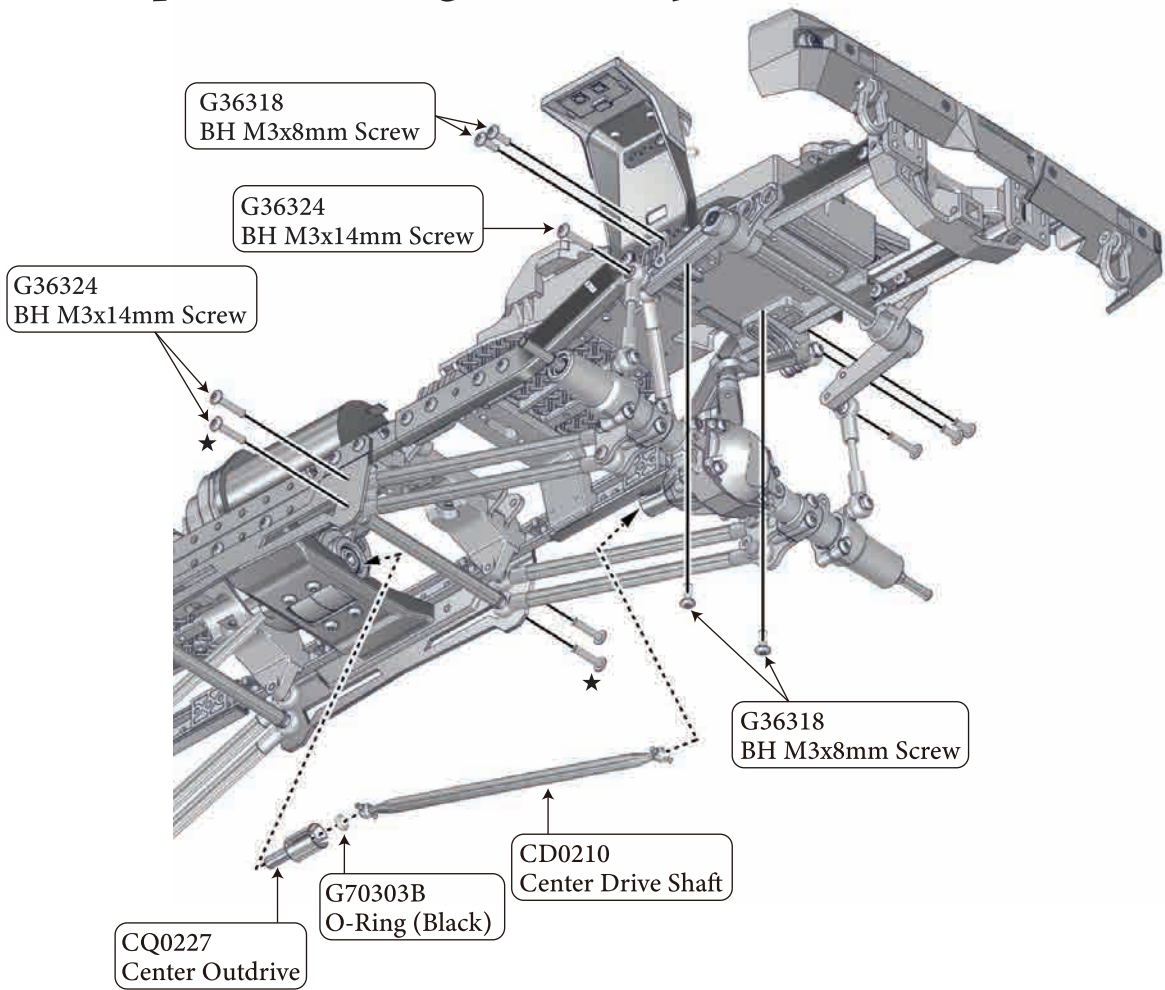




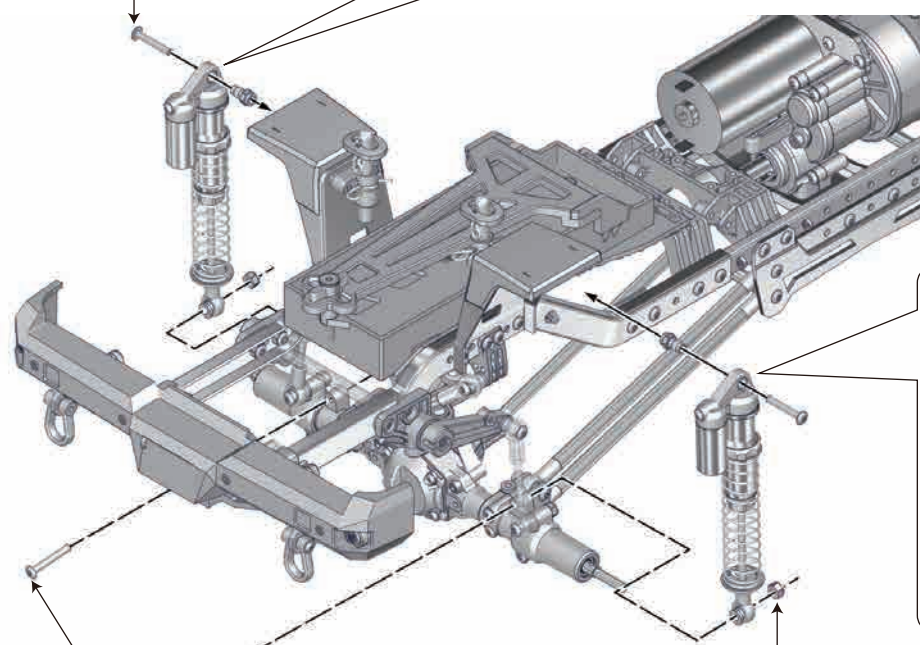
# Front End Suspension Linkages Assembly



# Rear End Suspension Linkages Assembly

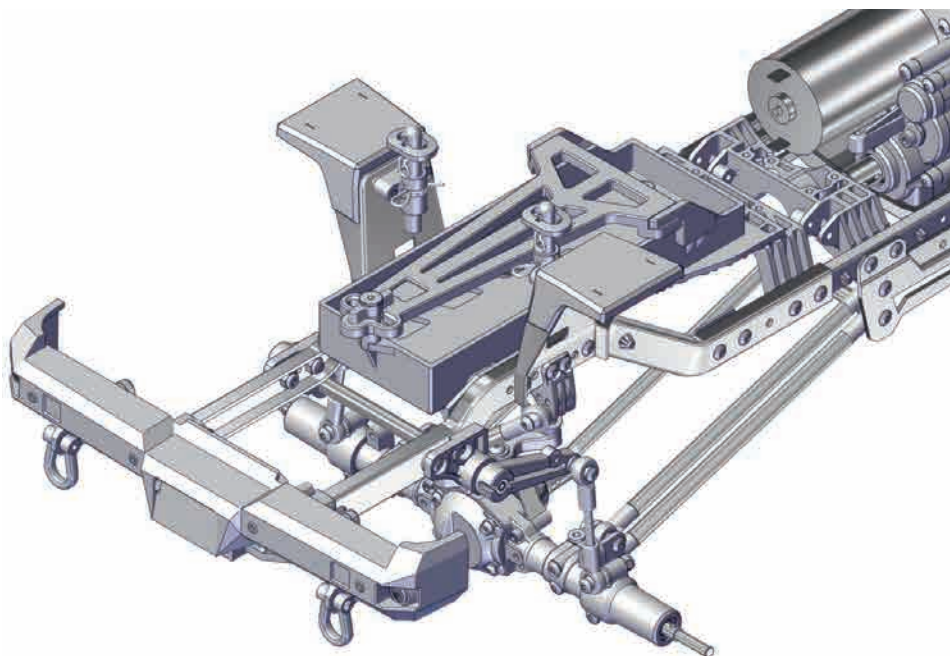


G36325  
BH M3x18mm Screw



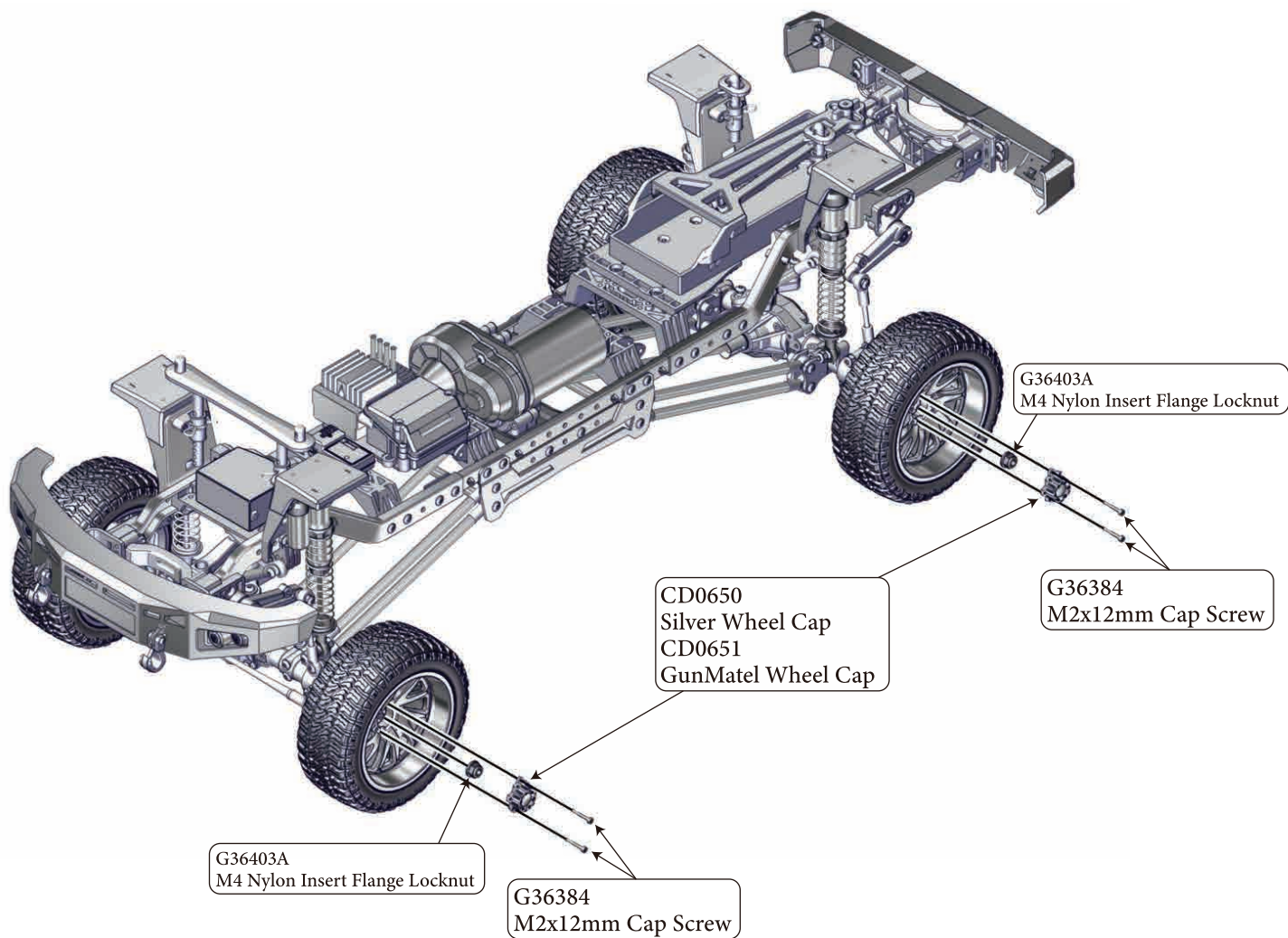
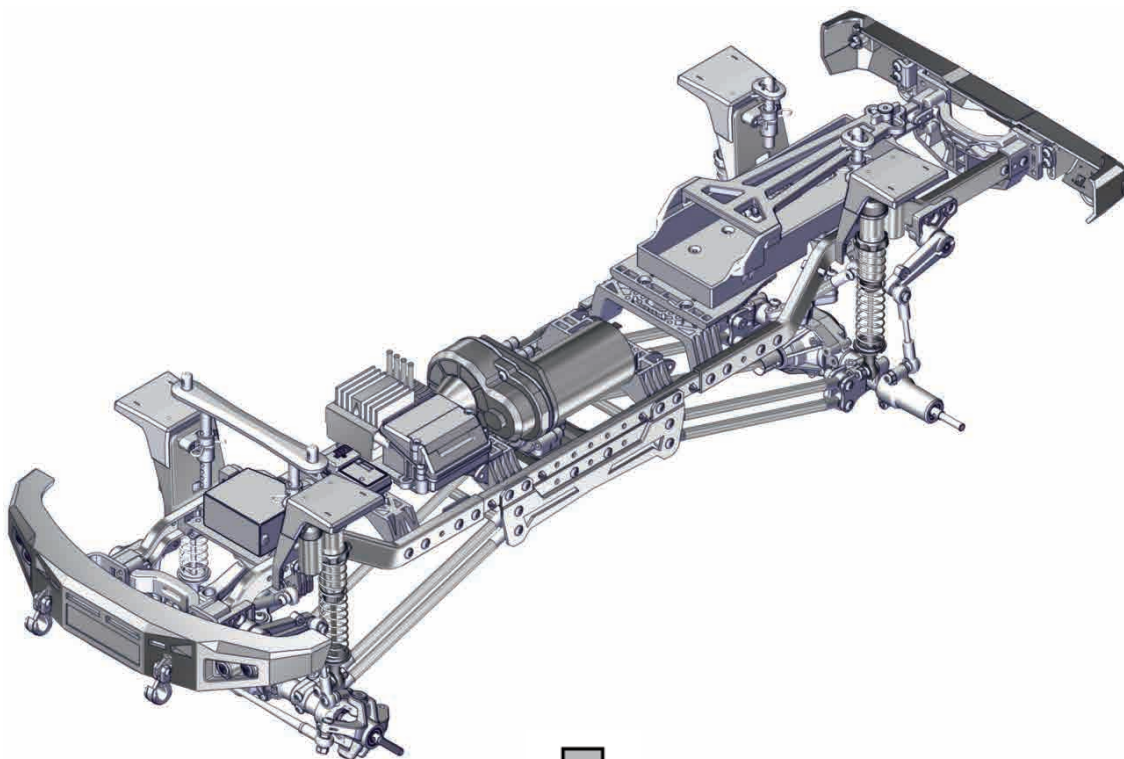
G36330  
BH M3x20mm Screw

G36401  
M3 Nylon Insert Locknut

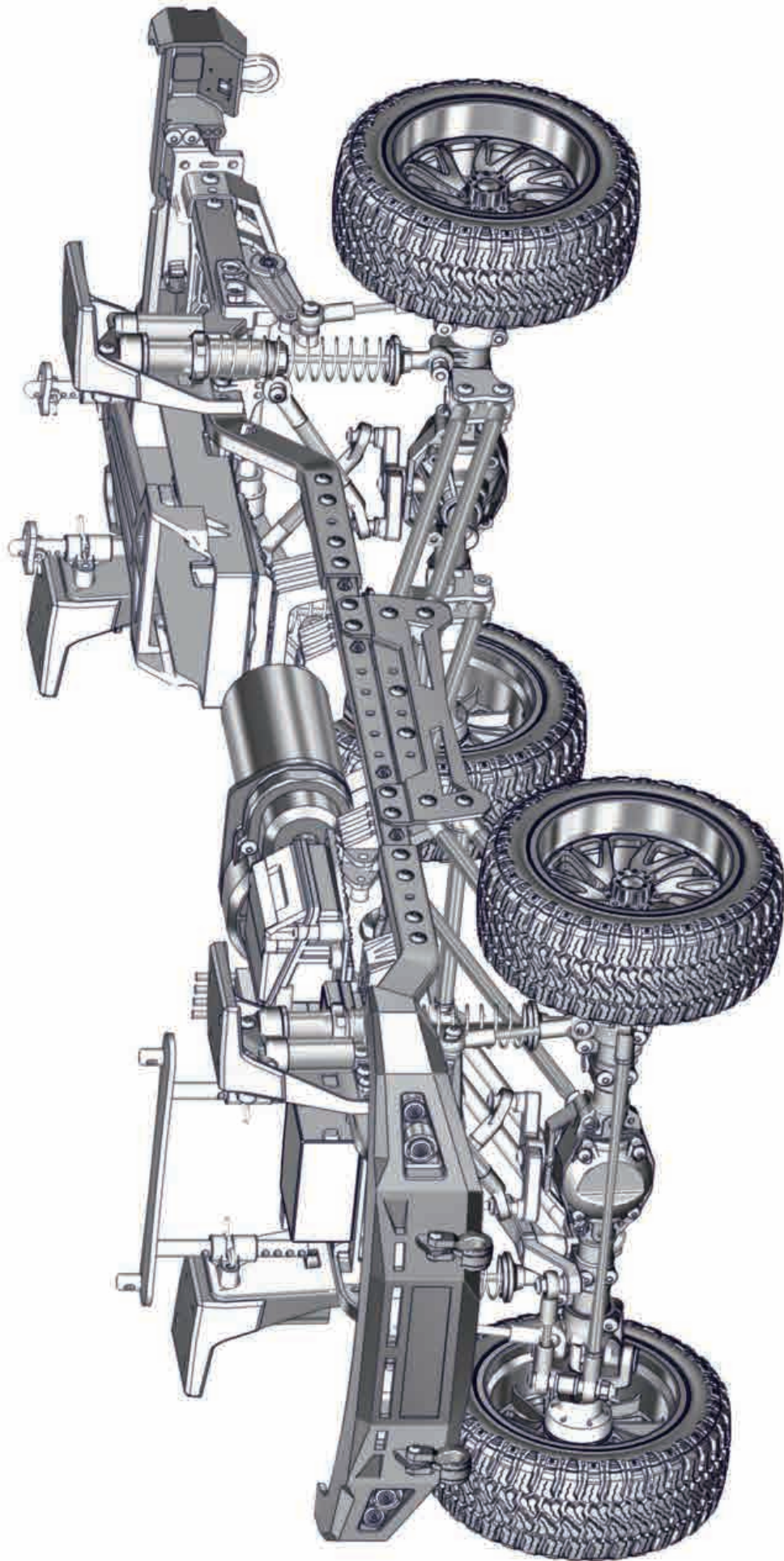




# Wheel Cap Assembly







MEMO







**CEN**  
RACING

Manufactured by  
CEN Racing Co.  
10F, No.11, Ln 122, Sec.2 Ganyuan St.  
Shulin Dist, New Taipei City 23853, Taiwan

[CENRACINGUSA.COM](http://CENRACINGUSA.COM)

**mit**  
MADE IN TAIWAN



Ford Trademarks and Trade Dress used  
under license to CEN Racing.